SECTION B — PERFORMING OPERATIONS; TRANSPORTING

B42 BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER

B42C **BOOKBINDING** (cutting or perforating machines, devices, or tools B26; folding sheets or webs B31F; ornamenting books B44)

Subclass index

OPERATION
Collating or gathering; preparing edges or backs; manufacturing cases or covers.....1/00, 5/00, 7/00
Permanently attaching; casing-in.....1/00, 9/00, 11/00
Jacketing.....15/00
Rebinding.....17/00
Other operations.....3/00, 7/00
COMBINED OPERATIONS.....1/00, 19/00
EQUIPMENT.....13/00
SUBJECT MATTER NOT PROVIDED FOR IN OTHER GROUPS OF THIS SUBCLASS.....99/00

1/00 **Collating or gathering sheets combined with processes permanently attaching together sheets or signatures or for interposing inserts** (collating or gathering sheets or signatures without permanently attaching them together B65H 39/00) **[2]**

1/10 • Machines for both collating or gathering and interposing inserts

1/12 • Machines for both collating or gathering and permanently attaching together the sheets or signatures

3/00 **Making booklets, pads, or form sets from multiple webs**

5/00 **Preparing the edges or backs of leaves or signatures for binding**

5/02 • by rounding or backing

5/04 • by notching or roughening

5/06 • by fanning

7/00 **Manufacturing bookbinding cases or covers of loose-leaf binders** (book covers B42D 3/00)

9/00 **Applying glue or adhesive peculiar to bookbinding**

9/02 • for securing back linings, strips, ribbons, or headbands

11/00 **Casing-in**

11/02 • Machines or equipment for casing-in or applying covers to pamphlets, magazines, pads, or other paper-covered booklets (B42C 11/06 takes precedence)

11/04 • Machines or equipment for casing-in or applying covers to books (B42C 11/06 takes precedence)

11/06 • Machines or equipment for casing-in by welding plastic materials

13/00 **Bookbinding presses** (general features of presses B30B)**; Joint-creasing equipment for bookbinding; Drying or setting devices for books**

15/00 **Jacketing books**

17/00 **Rebinding books**

19/00 **Multi-step processes for making books**

19/02 • starting with single sheets

19/04 • starting with signatures

19/06 • starting with webs not provided for elsewhere

19/08 • Conveying between operating stations in machines (conveyors in general B65G)

99/00 **Subject matter not provided for in other groups of this subclass [2006.01]**