SECTION B — PERFORMING OPERATIONS; TRANSPORTING

B42 BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER

B42B PERMANENTLY ATTACHING TOGETHER SHEETS, QUIRES, OR SIGNATURES, OR PERMANENTLY ATTACHING OBJECTS THERETO (nailing or stapling in general B25C, B27F; machines for both collating or gathering and permanently attaching together sheets or signatures B42C 1/12; temporarily attaching sheets together B42F)

2/00 Permanently attaching together sheets, quires, or signatures by stitching with filamentary material, e.g. textile threads (discontinuously B42B 4/00) **[2]**

2/02 • Machines for stitching with thread **[2]**

2/04 • • with straight needles **[2]**

2/06 • • with curved needles **[2]**

2/08 • • with devices for forming safety knots or with tying mechanisms **[2]**

2/10 • Hand-stitching tools **[2]**

4/00 Permanently attaching together sheets, quires or signatures by discontinuous stitching with filamentary material, e.g. wire [2]

4/02 • Rotary-type stitching machines **[2]**

5/00 Permanently attaching together sheets, quires, or signatures otherwise than by stitching (by deformation thereof B31F; by adhesive peculiar to bookbinding B42C 9/00)

5/02 • by eyelets (for garments A41H 37/02; for shoes A43D 100/00)

5/04 • by laces or ribbons

5/06 • by clips

5/08 • by finger, claw, or ring-like elements passing through the sheets, quires, or signatures

5/10 • • the elements being of castellated or comb-like form

5/12 • • the elements being coils

7/00 Permanently attaching objects, e.g. map sections, to sheets

9/00 Devices common to machines for carrying out the processes according to more than one of main groups B42B 2/00-B42B 7/00 (auxiliary equipment in making paper articles B31F; auxiliary equipment in printing machines B41; conveyors in general B65G)

9/02 • for opening quires or signatures

9/04 • for conveying downwardly-open signatures

9/06 • for pasting (applying glue or adhesive peculiar to bookbinding B42C 9/00) **[2]**