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WORLD INTELLECTUAL PROPERTY ORGANIZATION



CARL DUISBERG GESELLSCHAFT e.V

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SERVICE, CUSTOMER PROFILE AND CUSTOMER RELATIONSHIP WITHIN A NETWORK

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A short introduction into

Solar Sludge Drying

The specialists in many areas ...



Solar drying of timber





Solar drying of tobacco



Solar drying of sewage sludge



Solar drying of fruits



Solar drying of medicinal plants

Background I

- End Product of sewage works: Cleared water and sludge
- Sludge contains still more then 95% of water
- Mechanical dewatering: still 65 75% water
- Water has to be handled, transported and disposed
- Interim storage is difficult

Background II

- Dried sludge: biologically stable, odorless, remaining water content is negligible
- Conventional drying systems: High investment, high energy consumption, high running costs
- As the sun does not send a bill, solar drying is in many cases the solution





Mass and Volume Reduction

- Handling cost
- Storage cost
- Transport cost
- Disposal cost
- Reduction of dependence (time and place)

Biological stability

- Odor reduction
- Pathogen reduction
- Storability
- Reduced transport problems
- Better acceptance (farmers, neighbourhood)

Others I

- High calorific value (incineration)
- Ecological (energy recovery)
- No leaching of nutrients (ground water)
- Good compatibility with plants (no burning)

Functioning of Thermo-System Solar Sludge Dryers



Relevant Factors for the drying of sludge

- Air temperature
- Air humidity
- Air velocity
- Sludge temperature
- Surface of the sludge
- Physical and chemical properties of the sludge



The ,Electric Mole'...

- replaces mass by (microprocessor) intelligence
- is a fully independent, self-controlled machine (robot)
- can be adapted to different requirements (size of drying chamber, sludge)





Advantages I

- Mass and volume reduction with solar energy
- Very low running costs
- Initial d.s. is free: Filter cake or liquid sludge
- Final d.s. is free: 40 % or 90 %
- Particel size can be influenced (also after years)
- All ways of disposal are available
- Height, length and width are free within a wide range
- No unnecessary expensive equipment
- -> low investment costs

Advantages II

- Automatic control of <u>all</u> relevant parameters
- Flexible system: transparent roofing to fully automatically controlled drying plant
- •All components are industrial standard.

•Additional options like the PC-based controlling system, composting function, Snow-thawing device, pathogen reduction...









Cost com par ison				
	sea-water desalination plant	sea-water desalination plant + BioConverter	BioConverte	
water quality	drinking water	drinking water	service water (dw-quality)	
costs/m ³	2,90-3,50 DM	1,29 DM	0,60 DM	

General advantages

- odourless operation
- production of water meeting highest international standards
- conversion of biogarbage into energy & compost
- pollution of the environment impossible
- flood resistance
- automatical operation
- increasing occupancy rates (ecological hotelmanagement)
- sustainable conservaion of tourism sites

Investment and savings

Basis of calculation: Hotel with 250 rooms, sophisticated caregory

	sewer	soil-filter	BioConverter
investment	1.500.000DM	755.000DM	1.200.000DM
interest / repayment	167.780DM	84.450DM	134.230DM
p.a./9,5%			
period of 20 years			
savings			
drinking water costs	non	non	80% saving
waste water fees	non	100 % saving	100% saving
garbage fees	non	non	30-70% saving
energy-costs	non	non	Positiv energy balance

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