

B28 WORKING CEMENT, CLAY, OR STONE

B28B SHAPING CLAY OR OTHER CERAMIC COMPOSITIONS, SLAG OR MIXTURES CONTAINING CEMENTITIOUS MATERIAL, E.G. PLASTER (foundry moulding B22C; working stone or stone-like material B28D; shaping of substances in a plastic state, in general B29C; making layered products not composed wholly of these substances B32B; shaping in situ, see the relevant classes of section E)

Note

In this subclass, the following term is used with the meaning indicated:

- “the material” means:
 - (a) clay or other ceramic compositions;
 - (b) slag;
 - (c) mixtures with water-setting properties given by clay, cementitious material, or slag.

Subclass index

PRODUCING ARTICLES

Shaping articles characterised by method of production, machines therefor 1/00, 3/00, 5/00

Coating of surfaces 19/00

APPARATUS OR PROCESSES FOR

TREATING OR WORKING ARTICLES 11/00

MOULDS; AUXILIARY EQUIPMENT 7/00; 13/00, 17/00

GENERAL LAYOUT OF PLANT 15/00

PRODUCTION OF TUBULAR OR REINFORCED ARTICLES 21/00, 23/00

1/00 Producing shaped articles from the material (using presses B28B 3/00; shaping on moving conveyers B28B 5/00; producing tubular articles B28B 21/00)

1/02 . . . by turning or jiggering

1/04 . . . by tamping or ramming (followed by pressing B28B 3/02)

1/08 . . . by vibrating or jolting

1/087 . . . by means acting on the mould [6]

1/093 . . . by means directly acting on the material, e.g. by cores wholly or partly immersed in the material (internal vibrators for compacting concrete in situ E04G 21/08) [6]

1/10 . . . and applying pressure otherwise than by the use of presses

1/14 . . . by simple casting, the material being neither forcibly fed nor positively compacted (for molten material B28B 1/54)

1/16 . . . for producing layered articles (coating B28B 11/04)

1/20 . . . by centrifugal or rotational casting (slip-casting involving rotation of the mould B28B 1/28; for molten material B28B 1/54)

1/24 . . . by injection moulding

1/26 . . . by slip-casting, i.e. by casting a suspension or dispersion of the material in a liquid-absorbent or porous mould, the liquid being allowed to soak into or pass through the walls of the mould; Moulds therefor (B28B 1/52 takes precedence)

1/28 . . . involving rotation of the mould

1/29 . . . by profiling or strickling the material in open moulds or on moulding surfaces

1/30 . . . by applying the material on to a core, or other moulding surface to form a layer thereon (to form a permanent layer B28B 19/00)

1/32 . . . by projecting, e.g. spraying (spraying in general B05B, B05D)

1/34 . . . by centrifugal force

1/38 . . . by dipping (in general B05C, B05D)

1/40 . . . by wrapping, e.g. winding

1/42 . . . using mixtures containing fibres, e.g. for making sheets by slitting the wound layer

1/44 . . . by forcing cores into filled moulds for forming hollow articles

1/48 . . . by removing material from solid section preforms for forming hollow articles, e.g. by punching or boring

1/50 . . . specially adapted for producing articles of expanded material, e.g. cellular concrete (chemical aspects C04B)

1/52 . . . specially adapted for producing articles from mixtures containing fibres (by wrapping on to mandrels B28B 1/42)

1/54 . . . specially adapted for producing articles from molten material, e.g. slag (chemical aspects C04B)

3/00 Producing shaped articles from the material by using presses (shaping on moving conveyers B28B 5/00); **Presses specially adapted therefor** (presses in general B30B)

3/02 . . . wherein a ram exerts pressure on the material in a moulding space; Ram heads of special form

3/04 . . . with one ram per mould (B28B 3/10 takes precedence)

3/06 . . . with two or more ram and mould sets

3/08 . . . with two or more rams per mould

3/10 . . . each charge of material being compressed against previously formed body

3/12 . . . wherein one or more rollers exert pressure on the material

3/14 . . . with co-operating pocketed rollers

3/16 . . . with co-operating profiled rollers

3/18 . . . Roller-and-ring machines, i.e. with roller disposed within a ring and co-operating with the inner surface of the ring

3/20 . . . wherein the material is extruded

3/22 . . . by screw or worm

3/24 . . . by reciprocating plunger

3/26 . . . Extrusion dies

- 5/00 Producing shaped articles from the material in moulds or on moulding surfaces, carried or formed by, in, or on conveyers irrespective of the manner of shaping** (shaping aspects, see the relevant groups)
- 5/02 . on conveyers of the endless-belt or chain type (in combination with pressing rollers B28B 3/12)
- 5/04 . in moulds moved in succession past one or more shaping stations (on turntables B28B 5/06)
- 5/06 . in moulds on a turntable
- 5/08 . . intermittently rotated
- 5/10 . in moulds carried on the circumference of a rotating drum
- 5/12 . . intermittently rotated
- 7/00 Moulds; Cores; Mandrels** (specially adapted for the production of tubular articles B28B 21/00)
- 7/02 . Moulds with adjustable parts
- 7/04 . . one or more of the parts being pivotally mounted
- 7/06 . Moulds with flexible parts
- 7/08 . Moulds provided with means for tilting or inverting
- 7/10 . Moulds with means incorporated therein, or carried thereby, for ejecting the moulded article (devices, not forming part of the mould, for ejecting the moulded article B28B 13/06)
- 7/12 . . by fluid pressure
- 7/14 . Moulds with means incorporated therein, or carried thereby, for cutting the moulded article into parts (cutting means independent of the mould B28B 11/14)
- 7/16 . Moulds for making shaped articles with cavities or holes open to the surface
- 7/18 . . the holes passing completely through the article
- 7/20 . Moulds for making shaped articles with undercut recesses, e.g. dovetails
- 7/22 . Moulds for making units for prefabricated buildings; Moulds for making prefabricated stair units
- 7/24 . Unitary mould structures with a plurality of moulding spaces
- 7/26 . Assemblies of separate moulds
- 7/28 . Cores; Mandrels
- 7/30 . . adjustable, collapsible, or expanding
- 7/32 . . . inflatable (connection of valves to inflatable elastic bodies B60C 29/00)
- 7/34 . Moulds, cores, or mandrels of special material, e.g. destructible materials (for slip-casting B28B 1/26)
- 7/36 . Linings or coatings (lubricating surfaces of moulds, cores, or mandrels B28B 7/38)
- 7/38 . Treating surfaces of moulds, cores, or mandrels to prevent sticking
- 7/40 . characterised by means for modifying the properties of the moulding material [5]
- 7/42 . . for heating or cooling, e.g. steam jackets [5]
- 7/44 . . for treating with gases or degassing, e.g. for de-aerating [5]
- 7/46 . . for humidifying or dehumidifying [5]
- 11/00 Apparatus or processes for treating or working the shaped articles** (specially adapted for tubular articles B28B 21/92; decoration or surface treatment in general B05, B44; compacting concrete in situ in connection with building E04G 21/06; drying F26)
- 11/02 . for attaching appendages, e.g. handles, spouts
- 11/04 . for coating (glazing, engobing C04B)
- 11/06 . . with powdered or granular material
- 11/08 . for reshaping the surface, e.g. smoothing, roughening, corrugating, making screw-threads
- 11/10 . . by using presses
- 11/12 . for removing parts of the articles by cutting
- 11/14 . for dividing shaped articles by cutting
- 11/16 . . for extrusion
- 11/18 . for removing burr
- 11/22 . for cleaning
- 11/24 . for curing, setting or hardening (processes for influencing or modifying the setting or hardening ability of mortars, concrete or artificial stone compositions, in general C04B 40/00) [6]
- 13/00 Feeding the unshaped material to moulds or apparatus for producing shaped articles; Discharging shaped articles from such moulds or apparatus** (feeding or discharging devices incorporated in, or operatively associated with, a particular type of shaping apparatus, or specially designed to supply materials to a particular type of shaping apparatus, see the relevant groups for the apparatus)
- 13/02 . Feeding the unshaped material to moulds or apparatus for producing shaped articles
- 13/04 . Discharging the shaped articles (conveying systems for ceramic mouldings B65G 49/08)
- 13/06 . . Removing the shaped articles from moulds (by means incorporated in, or carried by, the moulds B28B 7/10)
- 15/00 General arrangement or layout of plant**
- 17/00 Details of, or accessories for, apparatus for shaping the material; Auxiliary measures taken in connection with such shaping** (moulds B28B 7/00; after-treatment B28B 11/00; feeding or discharging B28B 13/00; arrangements for embedding elements in the material B28B 23/00; details, accessories, or auxiliary measures special to any one type of shaping, machine or method of shaping, see the relevant groups for such machines or methods)
- 17/02 . Conditioning the material prior to shaping
- 17/04 . Exhausting or laying dust
- 19/00 Machines or methods for applying the material to surfaces to form a permanent layer thereon** (making shaped articles on mandrels B28B 1/30; applying liquids or other fluent materials to surfaces in general B05C; glazing or engobing C04B; applying the material to walls or other fixed structures, see the relevant classes of section E)
- Methods, apparatus, or machines, specially adapted for the production of tubular or reinforced articles**
- 21/00 Methods or machines specially adapted for the production of tubular articles**
- 21/02 . by casting into moulds
- 21/04 . . by simple casting, the material being neither positively compacted nor forcibly fed
- 21/06 . . into moulds having sliding parts (B28B 21/26 takes precedence; forms, shutterings, or falsework for making rooms as a whole, whole stories, or whole buildings in situ E04G 11/02)
- 21/08 . . by slip-casting; Moulds therefor
- 21/10 . . using compacting means
- 21/12 . . . tamping or ramming the material or the mould elements
- 21/14 . . . vibrating, e.g. the surface of the material
- 21/16 one or more mould elements
- 21/18 . . . using expansible or retractable mould or core elements

- 21/20 using inflatable cores, e.g. having a frame inside the inflatable part of the core (connection of valves to inflatable elastic bodies B60C 29/00) [2]
- 21/22 using rotatable mould or core parts
- 21/24 using compacting heads, rollers, or the like
- 21/26 with a packer head serving as a sliding mould or provided with guiding means for feeding the material
- 21/28 combined with vibration means
- 21/30 Centrifugal moulding
- 21/32 Feeding the material into the moulds
- 21/34 combined with vibrating or other additional compacting means
- 21/36 . . . applying fluid pressure or vacuum to the material (combined with slip-casting B28B 21/08)
- 21/38 introducing the material wholly or partly under pressure
- 21/40 by evacuating one or more of the mould parts
- 21/42 . by shaping on or against mandrels or like moulding surfaces
- 21/44 . . by projecting, e.g. spraying
- 21/46 . . by dipping
- 21/48 . . by wrapping, e.g. winding
- 21/50 . . Details of compression or compacting means
- 21/52 . by extruding
- 21/54 . . Mouthpieces for shaping sockets, bends, or like peculiarly-shaped tubular articles
- 21/56 . incorporating reinforcements
- 21/58 . . Steel tubes
- 21/60 . . prestressed reinforcements
- 21/62 . . . circumferential
- 21/64 Winding arrangements
- 21/66 . . . Reinforcing mats
- 21/68 . . and applying centrifugal forces
- 21/70 . by building-up from preformed elements
- 21/72 . . Producing multilayer tubes
- 21/74 . . Producing pipe bends, sockets, sleeves; Moulds therefor (combined with extrusion presses B28B 21/54)
- 21/76 . Moulds
- 21/78 . . with heating or cooling means, e.g. steam jackets
- 21/80 . . adapted to centrifugal or rotational moulding
- 21/82 . . built-up from several parts; Multiple moulds; Moulds with adjustable parts
- 21/84 . . . Moulds with one or more pivotable parts
- 21/86 . Cores (in general B28B 7/00)
- 21/88 . . adjustable, collapsible or expansible (using inflatable cores B28B 21/20)
- 21/90 . Methods or apparatus for discharging after shaping
- 21/92 . Methods or apparatus for treating or reshaping
- 21/94 . . for impregnating or coating by applying liquids or semi-liquids
- 21/96 . . for smoothing, roughening, corrugating or for removing burr
- 21/98 . . for reshaping, e.g. by means of reshape moulds
- 23/00 **Arrangements specially adapted for the production of shaped articles with elements wholly or partly embedded in the moulding material** (B28B 21/00 takes precedence; in units for prefabricated buildings B28B 7/22)
- 23/02 . wherein the elements are reinforcing members
- 23/04 . . the elements being stressed
- 23/06 . . . for the production of elongated articles
- 23/08 the articles being of tubular form
- 23/10 . . . the shaping being effected by centrifugal or rotational moulding [2]
- 23/12 . . . to form prestressed circumferential reinforcements [2]
- 23/14 by wrapping, e.g. winding apparatus [2]
- 23/16 Prestressed reinforcing nets [2]
- 23/18 . . for the production of elongated articles (B28B 23/06 takes precedence) [2]
- 23/20 . . the shaping being effected by centrifugal or rotational moulding (B28B 23/10 takes precedence) [2]
- 23/22 . . assembled from preformed parts [2]