

B42 BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER**B42C BOOKBINDING** (cutting or perforating machines, devices, or tools B26; folding sheets or webs B31F; ornamenting books B44)

OPERATION

Collating or gathering; preparing
edges or backs; manufacturing
cases or covers 1/00; 5/00;
7/00

Permanently attaching; casing-in 1/00, 9/00;
11/00

Jacketing 15/00

Rebinding 17/00

Other operations 3/00, 7/00

COMBINED OPERATIONS 1/00, 19/00

EQUIPMENT 13/00

SUBJECT MATTER NOT PROVIDED FOR
IN OTHER GROUPS OF THIS SUBCLASS 99/00

**1/00 Collating or gathering sheets combined with
processes permanently attaching together sheets or
signatures or for interposing inserts** (collating or
gathering sheets or signatures without permanently
attaching them together B65H 39/00) [2]

1/10 . Machines for both collating or gathering and
interposing inserts

1/12 . Machines for both collating or gathering and
permanently attaching together the sheets or
signatures

**3/00 Making booklets, pads, or form sets from multiple
webs**

**5/00 Preparing the edges or backs of leaves or signatures
for binding**

5/02 . by rounding or backing

5/04 . by notching or roughening

5/06 . by fanning

**7/00 Manufacturing bookbinding cases or covers of loose-
leaf binders** (book covers B42D 3/00)

9/00 Applying glue or adhesive peculiar to bookbinding

9/02 . for securing back linings, strips, ribbons, or
headbands

11/00 Casing-in

11/02 . Machines or equipment for casing-in or applying
covers to pamphlets, magazines, pads, or other paper-
covered booklets (B42C 11/06 takes precedence)

11/04 . Machines or equipment for casing-in or applying
covers to books (B42C 11/06 takes precedence)

11/06 . Machines or equipment for casing-in by welding
plastic materials

13/00 Bookbinding presses (general features of presses
B30B); **Joint-creasing equipment for bookbinding;
Drying or setting devices for books**

15/00 Jacketing books

17/00 Rebinding books

19/00 Multi-step processes for making books

19/02 . starting with single sheets

19/04 . starting with signatures

19/06 . starting with webs not provided for elsewhere

19/08 . Conveying between operating stations in machines
(conveyers in general B65G)

**99/00 Subject matter not provided for in other groups of
this subclass [8]**