SECTION B — PERFORMING OPERATIONS; TRANSPORTING

B42 BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER

B42B PERMANENTLY ATTACHING TOGETHER SHEETS, QUIRES, OR SIGNATURES, OR PERMANENTLY ATTACHING OBJECTS THERETO (nailing or stapling in general B25C, B27F; machines for both collating or gathering and permanently attaching together sheets or signatures B42C 1/12; temporarily attaching sheets together B42F)

2/00 2/02	 Permanently attaching together sheets, quires, or signatures by stitching with filamentary material, e.g. textile threads (discontinuously B42B 4/00) [2] Machines for stitching with thread [2] 	5/04 5/06 5/08	 by laces or ribbons by clips by finger, claw, or ring-like elements passing through the sheets, quires, or signatures
2/04 2/06	 with straight needles [2] with curved needles [2] 	5/10	the elements being of castellated or comb-like form
2/08	 with devices for forming safety knots or with tying mechanisms [2] 	5/12	• • the elements being coils
2/10	Hand-stitching tools [2]	7/00	Permanently attaching objects, e.g. map sections, to sheets
4/00 4/02	 Permanently attaching together sheets, quires or signatures by discontinuous stitching with filamentary material, e.g. wire [2] Rotary-type stitching machines [2] 	9/00	Devices common to machines for carrying out the processes according to more than one of main groups B42B 2/00-B42B 7/00 (auxiliary equipment in making paper articles B31F; auxiliary equipment in printing
= /00			
5/00 5/02	 Permanently attaching together sheets, quires, or signatures otherwise than by stitching (by deformation thereof B31F; by adhesive peculiar to bookbinding B42C 9/00) by eyelets (for garments A41H 37/02; for shoes A43D 100/00) 	9/02 9/04 9/06	 machines B41; conveyors in general B65G) for opening quires or signatures for conveying downwardly-open signatures for pasting (applying glue or adhesive peculiar to bookbinding B42C 9/00) [2]

B42C BOOKBINDING (cutting or perforating machines, devices, or tools B26; folding sheets or webs B31F; ornamenting books B44)

Subclass index

OPERATION	
Collating or gathering; preparing edges or backs; manufacturing cases or covers	1/00, 5/00, 7/00
Permanently attaching; casing-in	1/00, 9/00, 11/00
Jacketing	15/00
Rebinding	17/00
Other operations	3/00, 7/00
COMBINED OPERATIONS	1/00, 19/00
EQUIPMENT	13/00
SUBJECT MATTER NOT PROVIDED FOR IN OTHER GROUPS OF THIS SUBCLASS	

1/00	Collating or gathering sheets combined with processes permanently attaching together sheets or
	signatures or for interposing inserts (collating or
	gathering sheets or signatures without permanently
	attaching them together B65H 39/00) [2]

- 1/10 Machines for both collating or gathering and interposing inserts
- Machines for both collating or gathering and permanently attaching together the sheets or signatures
- 3/00 Making booklets, pads, or form sets from multiple webs

5/00 Preparing the edges or backs of leaves or signatures for binding

- 5/02 by rounding or backing
- 5/04 by notching or roughening
- 5/06 by fanning
- 7/00 Manufacturing bookbinding cases or covers of looseleaf binders (book covers B42D 3/00)
- 9/00 Applying glue or adhesive peculiar to bookbinding
- 9/02 for securing back linings, strips, ribbons, or headbands

B42C

11/00	Casing-in
11/02	 Machines or equipment for casing-in or applying covers to pamphlets, magazines, pads, or other paper- covered booklets (B42C 11/06 takes precedence)
11/04	 Machines or equipment for casing-in or applying covers to books (B42C 11/06 takes precedence)
11/06	 Machines or equipment for casing-in by welding plastic materials
13/00	Bookbinding presses (general features of presses B30B); Joint-creasing equipment for bookbinding; Drying or setting devices for books

- 15/00 Jacketing books
- 17/00 Rebinding books

19/00 Multi-step processes for making books

- 19/02 starting with single sheets
- 19/04 starting with signatures
- 19/06 starting with webs not provided for elsewhere
- 19/08 Conveying between operating stations in machines (conveyors in general B65G)
- 99/00 Subject matter not provided for in other groups of this subclass [2006.01]
- B42D BOOKS; BOOK COVERS; LOOSE LEAVES; PRINTED MATTER CHARACTERISED BY IDENTIFICATION OR SECURITY FEATURES; PRINTED MATTER OF SPECIAL FORMAT OR STYLE NOT OTHERWISE PROVIDED FOR; DEVICES FOR USE THEREWITH AND NOT OTHERWISE PROVIDED FOR; MOVABLE-STRIP WRITING OR READING APPARATUS

Subclass index

BOOKS; PADS OR BLOCKS; NEWSPAPERS	
BOOK-KEEPING BOOKS	
LOOSE LEAVES FOR BINDING, SPECIAL PRINTED MATTER	
BOOK COVERS	
MOVABLE-STRIP APPARATUS	
ACCESSORIES	

1/00	Books or other bound products (indexing features B42F 21/00)	9/08	 having radial arms, one per leaf, operated successively
1/02	 in which the fillings and covers are connected by end papers 	11/00	Carrying forward or transferring entries from one
1/04	 in which the fillings and the spine portions of the covers are secured integrally, e.g. paper-backs 	12/00	page to another, e.g. for book-keeping
1/06	 in which the fillings and covers are united by other means 		Book-keeping books, forms, or arrangements (B42D 11/00 takes precedence) [2]
1/08	• Albums (filing features thereof B42F)	12/02	Book-keeping forms [2]
1/10	Files with adhesive strips for mounting papers	13/00	Loose leaves modified for binding; Inserts (indexing features B42F 21/00)
3/00	Book covers (loose-leaf binders B42F)		
3/02	made of special materials	15/00	Printed matter of special format or style not
3/04	• loose		otherwise provided for
3/06	with hinges	15/02	• Postcards; Greeting, menu, business or like cards;
3/08	Ornamented covers		Letter cards or letter-sheets (B42D 25/00 takes
3/10	 with locks or closures 	15/04	precedence)
3/12	 combined with other articles 	15/04 15/08	Foldable or multi-part cards or sheets
3/14	 with column markers or line or heading indicators 	15/08	• • • Letter-cards or letter-sheets, i.e. cards or sheets each of which is to be folded with the message
3/16	 with means for holding books open 		inside and to serve as its own envelope for
3/18	Other accessories		mailing [3]
5/00	Sheets united without binding to form pads or blocks	17/00	Hanging or securing devices for books, newspapers,
5/02	Form sets	17700	or the like (suspended filing appliances B42F 15/00) [2]
5/04	Calendar blocks		
5/06	• • Tear-off calendar blocks	19/00	Movable-strip writing or reading apparatus
7/00	Newspapers or the like	25/00	Information-bearing cards or sheet-like structures characterised by identification or security features;
9/00	Bookmarkers; Spot indicators; Devices for holding		Manufacture thereof (printing processes to produce
	books open (indexing tabs for sheets B42F 21/00); Leaf		identification or security features B41M 3/14) [2014.01]
	turners [2]	25/20	characterised by a particular use or
9/02	Automatic bookmarkers		purpose [2014.01]
9/04	Leaf turners	25/21	 for multiple purposes [2014.01]
9/06	• • having an arm reset after each operation	25/22	• • for use in combination with accessories specially adapted for information-bearing cards [2014.01]

IPC (2014.01), Section B

25/22 Identity and [2014.01]	25 (272) Metallia metaniala [2014.01]
25/23 • Identity cards [2014.01]	25/373 • • • Metallic materials [2014.01]
25/24 • • Passports [2014.01]	25/378 • • • Special inks [2014.01]
25/25 • Public transport tickets (apparatus for printing	25/382 • • • • absorbing or reflecting infra-red
and issuing G07B) [2014.01]	light [2014.01]
25/26 • • Entrance cards; Admission tickets [2014.01]	25/387 • • • • absorbing or reflecting ultra-violet
25/27 • • Lots, e.g. lottery tickets [2014.01]	light [2014.01]
25/28 • • for use in medical treatment or therapy [2014.01]	25/391 • • • absorbing or reflecting polarised
25/29 • • Securities; Bank notes [2014.01]	light [2014.01]
25/30 • Identification or security features, e.g. for preventing	25/40 • Manufacture [2014.01]
forgery [2014.01]	25/405 • • Marking [2014.01]
25/305 • • Associated digital information (record carriers for	25/41 • • • using electromagnetic radiation
use with machines and with at least a part	(B42D 25/435 takes precedence) [2014.01]
designed to carry digital markings	25/415 • • • using chemicals (B42D 25/445 takes
G06K 19/00) [2014.01]	precedence) [2014.01]
25/309 • • Photographs [2014.01]	25/42 • • • • by photographic processes [2014.01]
25/313 • • Fingerprints [2014.01]	25/425 • • • by deformation, e.g. embossing [2014.01]
25/318 • • Signatures [2014.01]	25/43 • • • by removal of material [2014.01]
25/324 • • Reliefs [2014.01]	25/435 • • • • using electromagnetic radiation, e.g.
25/328 • • Diffraction gratings; Holograms [2014.01]	laser [2014.01]
25/333 • • Watermarks [2014.01]	25/44 • • • • using mechanical means, e.g.
25/337 • • Guilloche patterns [2014.01]	engraving [2014.01]
25/342 • • Moiré effects [2014.01]	25/445 • • • • using chemical means, e.g.
25/346 • Perforations [2014.01]	etching [2014.01]
25/351 • Translucent or partly translucent parts, e.g.	25/45 • • Associating two or more layers [2014.01]
windows [2014.01]	25/455 • • • using heat [2014.01]
25/355 • • Security threads [2014.01]	25/46 • • • using pressure [2014.01]
25/36 • • comprising special materials [2014.01]	25/465 • • • using chemicals or adhesives [2014.01]
25/364 • • Liquid crystals [2014.01]	25/47 • • • • using adhesives [2014.01]
	25/475 • • Cutting cards [2014.01]
25/369 • • Magnetised or magnetisable	25/48 • Controlling the manufacturing process [2014.01]
materials [2014.01]	25/485 • • by electronic processing means [2014.01]

B42F SHEETS TEMPORARILY ATTACHED TOGETHER; FILING APPLIANCES; FILE CARDS; INDEXING (reading desks A47B 19/00; book rests A47B 23/00)

Note(s)

In this subclass, the following expression is used with the meaning indicated:

"filing appliance" means holders for collections of papers, sheets, cards, or units thereof, each paper, sheet, card, or unit being individually insertable and extractable. This expression may thus include a calendar, an instruction manual, or a letter file.

Subclass index

SHEETS ATTACHED TOGETHER: WITHOUT PERFORATING; USING PERFORATIONS; TO	
OBJECTS	1/00, 3/00, 5/00
FILING APPLIANCES	
Without fastening means	7/00
With fastening means: with clamping action; with separate holding means; using perforations	9/00, 11/00, 13/00
Suspended	
Special for cards; file cards	
Other filing appliances	23/00
INDEXING MEANS	21/00

Sheets temporarily attached to	ogether; Means therefor; Albums	

- 1/00 Sheets temporarily attached together without perforating; Means therefor
- 1/02 Paper-clips or like fasteners (B42F 1/12 takes precedence)
- 1/04 • metallic
- 1/06 • of flat cross-section
- 1/08 • of round cross-section

- 1/10 • non-metallic
- 1/12 Means for attaching together sheet corners exclusively
- 3/00 Sheets temporarily attached together involving perforations; Means therefor; Sheet details therefor (staples, fasteners in general F16B)
- 3/02 Attachment means of bifurcated form

B42F

3/04	• Attachment means of ring, finger, or claw form (ring	
	files B42F 13/16; using such means for permanent	
3/06	attachment B42B 5/08) [2] Attachment means of coiled form 	
5/00	· Attachment means of coned form	
5/00	Sheets and objects temporarily attached together;	
	Means therefor; Albums (bookbinding aspects of albums B42D 1/08; advertising or display aspects G09)	
5/02	 Stamp or like filing arrangements in albums 	
5/04	with transparent pockets	
5/06	Corner-holding devices, e.g. for photographs	
<u>Filing ap</u>	pliances	
7/00	Filing appliances without fastening means	
	(B42F 17/00 takes precedence; suspension files	
	B42F 15/00; wallets, notecases, briefcases A45C, e.g. A45C 1/00; furniture features A47B, A47F; envelopes	
	B65D, e.g. B65D 27/00)	
7/02	Single gussetted pockets	
7/04	Covers with retention means	
7/06	• Portfolios or cases with a plurality of compartments	
7/08	(indexing features B42F 21/00)• expansible	
7/10	 expansible Trays	
7/12	• Stacked trays	
7/14	• Boxes (box features in general B65D)	
9/00	Filing appliances with devices clamping file edges;	
5700	Covers with clamping backs (B42F 13/00, B42F 17/00	
	take precedence)	
11/00	Filing appliances with separate intermediate holding	
11,00	means (B42F 17/00 takes precedence; with adhesive	
	strips for mounting papers or sheets B42D 1/10)	
11/02	• engaging folds (B42F 11/04 takes precedence)	
11/04	• magnetic	
13/00	Filing appliances with means for engaging	
	perforations or slots (B42F 17/00 takes precedence;	
13/02	indexing features B42F 21/00)with flexible or resilient means	
13/02	 with nextbe of resident means with cords, coils, or chains 	
13/04	 with cords, cords, or chains with strips or bands 	
13/08	• • • of metal	
13/10	• • • of plastics	
13/12	• with pillars, posts, rods, or tubes (B42F 13/30 takes	
10/11	precedence)	
13/14	 with clamping or locking means (pressure bars B42F 13/36) 	
13/16	• with claws or rings (B42F 13/30 takes precedence;	
	for permanent binding B42B 5/08)	
13/18	 on two bars relatively movable longitudinally 	
13/20	pivotable about an axis or axes parallel to binding	
13/22	edges• • in two sections engaging each other when	
13/22		
	closed	
13/24	• • • • wherein one section is in the form of fixed	
	• • • wherein one section is in the form of fixed rods	
13/24 13/26	 • • • wherein one section is in the form of fixed rods • • • and locked when so engaged, e.g. snap 	
13/26	 • • • wherein one section is in the form of fixed rods • • • and locked when so engaged, e.g. snap action 	
	 • • • wherein one section is in the form of fixed rods • • • and locked when so engaged, e.g. snap action • • in two staggered sections 	-
13/26 13/28	 • • • wherein one section is in the form of fixed rods • • • and locked when so engaged, e.g. snap action • • in two staggered sections 	

13/32 • • the nesting portions of the rods and tubes being straight

13/34	• • • with the rods locking in the tubes
13/36	 Locking followers; Pressure bars
13/38	Expansible cover splines
13/40	 combined or formed with other articles, e.g. punches,
	stands
13/42	Content-transfer devices; Converting into permanent binders
15/00	Suspended filing appliances (indexing features B42F 21/00; hanging of books, newspapers, or the like
15/02	B42D 17/00)
15/02	 in concertina form Backs or the like therefor
15/04	 backs of the like therefor for hanging large drawings or the like
45/00	
17/00	Card-filing arrangements, e.g. card indexes or catalogues or filing cabinets (indexing features
	B42F 21/00; furniture features A47B, A47F)
17/02	 in which the cards are stored substantially at right
	angles to the bottom of their containers
17/04	 the cards being staggered sideways (with means
	for staggering cards already in the file
17/00	B42F 17/32) [2]
17/06	 with separable or loose card-separating means Construction of the containers e.g. travs or
17/08	Construction of the containers, e.g. trays or drawers
17/10	• • • Hinged walls
17/12	• • • Dividing means
17/14	• • Locking followers
17/16	• • • with card-retaining means
17/18	• in which the cards are stored in a flat position
17/20	• • and are pivotable relative to the bottom of their containers
17/22	• • Connections between the cards and their containers
17/24	• • • Special adaptations for use of index strips
17/26	• • • Stands for the containers
17/28	 in the form of endless bands or revolving drums
17/30	 modified for particular uses
17/32	• with means for staggering cards already in the file [2]
17/34	• with card-selection means, e.g. telephone-number list finders (selecting devices for data cards G06K 21/00)
19/00	File cards (B42F 21/00 takes precedence; punched cards for information retrieval, e.g. for manual use, G06K 21/00)
19/02	• folded
19/04	with receptacles or other holding devices
21/00	Indexing means; Indexing tabs or protectors therefor
21/02	 Tabs integral with sheets, papers, cards, or suspension files
21/04	• Tabs permanently fastened to sheets, papers, cards, or suspension files
21/06	• Tabs detachably mounted on sheets, papers, cards, or suspension files
21/08	 in one of a number of predetermined positions
21/10	• • • represented by slits
21/12	• Sheets, papers, or cards having edges cut away to facilitate indexing, e.g. thumb cuts on books

23/00 Filing appliances not provided for in other groups of this subclass [2006.01]