SECTION B — PERFORMING OPERATIONS; TRANSPORTING

B25 HAND TOOLS; PORTABLE POWER-DRIVEN TOOLS; HANDLES FOR HAND IMPLEMENTS; WORKSHOP EQUIPMENT; MANIPULATORS

<u>Note(s)</u>

In this class, the following term is used with the meaning indicated:

- "portable" includes suspension for easy manual handling, e.g. in connection with spring-suspended portable apparatus for use along assembly lines.
- B25B TOOLS OR BENCH DEVICES NOT OTHERWISE PROVIDED FOR, FOR FASTENING, CONNECTING, DISENGAGING, OR HOLDING

Note(s)

This subclass <u>covers</u> hand tools for fastening, connecting, disengaging, or holding, which are not covered by another subclass such as B25C (hand-held nailing or stapling tools) or by an application place such as B21F (working of wire) or B65B (packaging).

Subclass index

DEVICES FOR HOLDING BY PRESSING	
Vices	1/00, 3/00
Pliers, tweezers or tongs	7/00, 9/00
Other devices	5/00-11/00
SPANNERS, WRENCHES, OR SCREWDRIVERS	
Spanners or wrenches	13/00, 17/00-21/00
Screwdrivers	15/00-21/00
Details or accessories	23/00
OTHER TOOLS FOR FASTENING, CONNECTING, FITTING TOGETHER, SEPARATING, OR	
TENSIONING	25/00-28/00, 31/00, 33/00
ACCESSORIES	29/00

1/00 1/02 1/04 1/06 1/08 1/10	 Vices (specially adapted for tying flies for angling A01K 97/28; specially adapted for machine tools B23Q 3/00) [5] with sliding jaws with pivoted jaws Arrangements for positively actuating jaws using cams using screws 	5/02 5/04 5/06 5/08 5/10 5/12 5/14 5/16	 with sliding jaws with pivoted jaws Arrangements for positively actuating jaws using cams using screws using toggle links Clamps for work of special profile Details, e.g. jaws, jaw attachments
1/12	• • • with provision for disengagement	5/10	
1/14 1/16 1/18 1/20 1/22 1/24	 using toggle links by pedal, with or without provision for additional manual actuation motor driven, e.g. with fluid drive, with or without provision for manual actuation Vices for clamping work of special profile, e.g. pipes Arrangements for turning or tilting vices Details, e.g. jaws of special shape, slideways 	7/00	Pliers; Other hand-held gripping tools with jaws on pivoted limbs; Details applicable generally to pivoted-limb hand tools (implements for fastening, connecting, or tensioning wire or strip B25B 25/00; adapted for other fitting or separating purposes B25B 27/00; for marking animals A01K 11/00; dentists' forceps A61C 3/00; bending wire eyes B21F 1/06; hand- held metal-shearing or metal-cutting devices B23D 29/00; hand cutting tools B26B; for punching or perforating B26F 1/36; devices for securing ends of
3/00	Hand vices, i.e. vices intended to be held by hand; Pin vices		binding material in bundling machines B65B 13/24; specially designed for watch-making or comparable work G04D 1/00)
5/00	Clamps (for holding or positioning work for welding, soldering, or cutting by applying heat locally B23K 37/04; work-clamping means for mounting on a	7/02 7/04	 Jaws adjustable

B23K 37/04; work-clamping means for mounting on a7/04• adjwork-table, tool-slide, or analogous parts B23Q 3/06)7/06• Joints

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B25B

7/08	• • with fixed fulcrum	15/00	Screwdrivers (hand-driven gear-operated B25B 17/00;
7/10	• • with adjustable fulcrum		impact screwdrivers B25B 19/00; portable power-driven B25B 21/00)
7/12	 involving special transmission means between the handles and the jaws, e.g. toggle levers, gears 	15/02	 operated by rotating the handle
7/14	 Locking means 	15/02	 with ratchet action
7/16	• • combined with means for tightening the operating	15/06	• operated by axial movement of the handle
7/18	arms or jaws Adjusting means for the operating arms 	17/00	Hand-driven gear-operated wrenches or
7/20	 Pliers for sealing 		screwdrivers (ratchet operated B25B 13/46,
7/22	 Pliers provided with auxiliary tool elements, e.g. 	17 (00	B25B 15/04)
	cutting edges, nail extractors (for removing insulation	17/02	 providing for torque amplification
	or armouring from electric cables H02G 1/12)	19/00	Impact wrenches or screwdrivers (portable power-
9/00	Hand-held gripping tools other than those covered		driven B25B 21/02)
	by group B25B 7/00 (wrenches B25B 13/00; specially adapted for watchmakers' or like use G04D)	21/00	Portable power-driven screw or nut setting or
9/02	 without sliding or pivotal connections, e.g. tweezers, 		loosening tools (details or components, e.g. casings,
0.02	one-piece tongs		bodies, of portable power-driven tools not particularly related to the operation performed B25F 5/00);
9/04	with sliding jaws		Attachments for drilling apparatus serving the same
11/00			purpose (machines B23P 19/06) [4]
11/00	Work holders or positioners not covered by groups B25B 1/00-B25B 9/00, e.g. magnetic work holders,	21/02	• with means for imparting impact to screwdriver blade
	vacuum work holders (for holding or positioning work		or nut socket
	for welding, soldering, or cutting by applying heat	23/00	Details of, or accessories for, spanners, wrenches,
	locally B23K 37/04; specially adapted to machine tools B23Q 3/00)		screwdrivers (bolt tensioners B25B 29/02)
11/02	• Assembly jigs	23/02	Arrangements for handling screws or nuts
11/02	1350009 145	23/04	for feeding screws or nuts
13/00	Spanners; Wrenches (hand-driven gear-operated	23/06 23/08	• using built-in magazine• for holding or positioning screw or nut prior to or
	B25B 17/00; impact wrenches B25B 19/00; portable power-driven B25B 21/00; machines for fitting together	23/00	during its rotation
	or separating metal parts B23P 19/00)	23/10	 • • using mechanical gripping means
13/02	• with rigid jaws (B25B 13/46, B25B 13/48 take	23/12	• • • using magnetic means
	precedence)	23/14	• Arrangement of torque limiters or torque indicators in
13/04	 of ring jaw type 		wrenches or screwdrivers (couplings for transmitting
13/06	of socket type		rotation or clutches F16D; devices for measuring torque <u>per se</u> G01L)
13/08	• • of open jaw type	23/142	 specially adapted for hand operated wrenches or
13/10	• with adjustable jaws (B25B 13/46, B25B 13/48 take precedence)		screwdrivers [2]
13/12	 the jaws being slidable 	23/143	
13/14	• • • by rack and pinion, worm or gear		or rotates relative to the handle when a selected
13/16	• • • by screw or nut	23/144	 torque is exceeded [4] • • having an electrical device activated by the
13/18	• • • by cam, wedge, or lever	23/144	pivotal or rotational movement which emits
13/20	• • • Arrangements for locking the jaws		a signal when the selected torque is
13/22	• • • by ratchet action or toothed bars		exceeded [4]
13/24	• • • • by cam, wedge, or friction means	23/145	• specially adapted for fluid operated wrenches or
13/26 13/28	• • by toggle links• the jaws being pivotally movable	23/147	screwdrivers [2]specially adapted for electrically operated
13/20	 • • by screw or nut 	23/14/	wrenches or screwdrivers [2]
13/32	 • • by cam, wedge, or lever 	23/15	• • having a mechanism to mark the work when the
13/34	 • Arrangements for locking the jaws 		selected torque is applied to the work [4]
13/36	• • • by ratchet action	23/151	• • the motor drive having condition-responsive
13/38	• • • by cam, wedge, or friction means		means to regulate the power output of a motor driving the work-contacting component (control in
13/40	• • • by toggle links		general G05; controlling electric motors H02P) [4]
13/42	• • • with self-locking action	23/153	 having a force-transmitting element which is
13/44	• of the chuck type		permanently deformed upon application of an
13/46	 of the ratchet type, for providing a free return stroke of the handle 	00//==	excessive amount of torque [4]
13/48	 for special purposes 	23/155	wherein the work-contacting means is released from torque-transmitting engagement with the
13/50	 for operating on work of special profile, e.g. pipes 		work, when a selected torque is exceeded
13/52	 Chain or strap wrenches 		(B25B 23/153 takes precedence) [4]
13/54	• • • Internal grip wrenches	23/157	• • having torque controlled clutch-type arrangements
13/56	Spanner sets		(B25B 23/143 takes precedence) [4]

13/58

· Jaw attachments

A22B 3/02)

23/159	•	•	the work-contacting component comprising or
			being connected to a resilient structural member,
			which remains rigid and fully force transmitting
			until a selected torque is exceeded or which
			signals excessive torque (B25B 23/153 takes
			precedence) [4]

- Handles (in general B25G)
- 23/18 Devices for illuminating the head of the screw or the nut
- **25/00** Implements for fastening, connecting, or tensioning of wire or strip (bundling articles B65B 13/00)
- 27/00 Hand tools or bench devices, specially adapted for fitting together or separating parts or objects whether or not involving some deformation, not otherwise provided for (machines for simply fitting together or separating metal parts or objects B23P 19/00) 27/02 · for connecting objects by press fit or detaching same 27/04 inserting or withdrawing keys • • inserting or withdrawing sleeves or bearing races 27/06• • • employing wedging or impacting means [3] 27/067 27/073 • • • employing screw and nut means [3] 27/08• • inserting or withdrawing cotter pins
- 27/10 • inserting fittings into hoses
- 27/12 • mounting or demounting piston rings
- for assembling objects other than by press fit or detaching same

27/16	 abutted flanges
27/18	• • withdrawing broken threaded parts or twist drills
27/20	• • inserting or withdrawing split pins or circlips
27/22	 positioning sprocket chains, endless tracks, antiskid chains (tools or implements for repairing chains using metal-working operations B21L 21/00)
27/24	 mounting or demounting valves (for tyre valves B60C 25/18)
27/26	• • • compressing the springs
27/28	 positioning or withdrawing resilient bushings or the like [3]
27/30	 positioning or withdrawing springs, e.g. coil or leaf springs (B25B 27/26 takes precedence; watchmakers' or watch-repairers' tools G04D) [3]
28/00	Portable power-driven joining or separation tools (B25B 21/00 takes precedence) [3]
29/00	Accessories (specially for spanners, wrenches, screwdrivers B25B 23/00; tool boxes, tool positioning stands B25H)
29/02	Bolt tensioners
31/00	Hand tools for applying fasteners (nailing or stapling tools B25C) [3]
33/00	Hand tools not covered by any other group in this

B25C HAND-HELD NAILING OR STAPLING TOOLS; MANUALLY-OPERATED PORTABLE STAPLING TOOLS (manufacturing footwear A43D)

subclass [3]

<u>Note(s)</u>

In this subclass, the following term is used with the meaning indicated:
 "nail" includes pin, bolt, stud, plug or the like.

2. Tools for driving both nails or staples are classified with the nailing tools.

Subclass index

JOINING BY NAILS	
Nailing punches	9/00
Nailing tools	
Tools for straightening or extracting nails	
JOINING BY STAPLES	
	, ,

- 1/00 Hand-held nailing tools (hammers B25D; details or 1/16Cartridges specially adapted for impact tools; components, e.g. casings, bodies, of portable power-Cartridge-and-nail units (bolts or the like for driven tools not particularly related to the operation shooting into concrete constructions, metal performed B25F 5/00; nailing machines B27F 7/02); walls, or the like by means of detonation-Nail feeding devices therefor [4] operated nailing tools F16B 19/14) 1/02 • operated by manual power [3] 1/18Details or accessories, e.g. splinter guards, spall • operated by fluid pressure [3] minimisers 1/04 operated by electric power 1/063/00 Portable devices for holding and guiding nails; Nail 1/08 operated by combustion pressure dispensers • • generated by detonation of a cartridge 1/101/12• • • acting directly on the nail 5/00 Manually operated portable stapling tools; Handacting on an intermediate plunger or anvil 1/14. . . (pistols for slaughtering or stunning animals
 - held power-operated stapling tools (surgical staplers A61B 17/068, A61B 17/115; details or components, e.g. casings, bodies, of portable power-driven tools not particularly related to the operation performed B25F 5/00; stapling machines B27F 7/17); Staple feeding devices therefor (surgical staples A61B 17/064; staples F16B 15/00) [3, 4, 5]

B25C

5/02	• with provision for bending the ends of the staples on to the work
5/04	• • with means for forming the staples in the tool
5/06	• without provision for bending the ends of the staples on to the work
5/08	• • with means for forming the staples in the tool
5/10	Driving means
5/11	• • operated by manual power [3]
5/13	• • operated by fluid pressure [3]
5/15	• • operated by electric power [3]
5/16	Staple-feeding devices

7/00 Accessories for nailing or stapling tools, e.g. supports (for tools operated by detonation of a cartridge B25C 1/18)

9/00 Nail punches

- **11/00** Nail, spike, or staple extractors (incorporated in hammers B25D 1/00)
- 11/02 Pincers (joints therefor B25B 7/06)

13/00 Nail straightening devices

B25D PERCUSSIVE TOOLS [2]

Subclass index

TOOLS DISTINGUISHED BY OPERATIVE METHOD	9/00-16/00
HAMMERS, CHISELS, PUNCHES, OR PICKS	1/00-7/00
DETAILS OR ACCESSORIES	17/00

1/00	Hand hammers; Hammer heads of special shape or			
1 (00	materials			
1/02	 Inserts or attachments forming the striking part of hammer heads (B25D 1/08-B25D 1/14 take 			
	precedence) [5]			
1/04	 with provision for withdrawing or holding nails or 			
	spikes			
1/06	• • Magnetic holders [5]			
1/08	 having deformable heads (B25D 1/12 takes) 			
	precedence) [5]			
1/10	 having work protector surrounding faces [5] 			
1/12	 having shock-absorbing means [5] 			
1/14	 having plural striking faces [5] 			
1/16	having the impacting head in the form of a sleeve			
	slidable on a shaft, e.g. hammers for driving a valve or draw-off tube into a barrel [5]			
	of draw-off tube finto a barrer [5]			
3/00	Hand chisels (mortise chisels B27G 17/08)			
5/00	Centre punches			
5/02	Automatic centre punches			
	Automatic centre punches			
7/00	Picks			
7/00 9/00	Picks Portable percussive tools with fluid-pressure drive,			
	Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated			
	Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type			
9/00	Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00)			
	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is 			
9/00 9/02	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member 			
9/00	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is 			
9/00 9/02	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit 			
9/00 9/02 9/04	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member 			
9/00 9/02 9/04 9/06	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member Means for driving the impulse member 			
9/00 9/02 9/04 9/06 9/08	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member Means for driving the impulse member comprising a built-in air compressor comprising a built-in internal-combustion engine operated by combustion pressure generated by 			
9/00 9/02 9/04 9/06 9/08 9/10	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member Means for driving the impulse member comprising a built-in air compressor comprising a built-in internal-combustion engine operated by combustion pressure generated by detonation of a cartridge 			
<pre>9/00 9/02 9/04 9/06 9/08 9/10 9/11 9/12</pre>	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member Means for driving the impulse member comprising a built-in air compressor comprising a built-in internal-combustion engine operated by combustion pressure generated by detonation of a cartridge comprising a built-in liquid motor 			
 9/00 9/02 9/04 9/06 9/08 9/10 9/11 9/12 9/14 	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member Means for driving the impulse member comprising a built-in air compressor comprising a built-in internal-combustion engine operated by combustion pressure generated by detonation of a cartridge comprising a built-in liquid motor Control devices for the reciprocating piston 			
 9/00 9/02 9/04 9/06 9/08 9/10 9/11 9/12 9/14 9/16 	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member Means for driving the impulse member comprising a built-in air compressor comprising a built-in internal-combustion engine operated by combustion pressure generated by detonation of a cartridge comprising a built-in liquid motor Control devices for the reciprocating piston Valve arrangements therefor 			
 9/00 9/02 9/04 9/06 9/08 9/10 9/11 9/12 9/14 9/16 9/18 	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member Means for driving the impulse member comprising a built-in air compressor comprising a built-in internal-combustion engine operated by combustion pressure generated by detonation of a cartridge control devices for the reciprocating piston Valve arrangements therefor involving a piston-type slide valve 			
 9/00 9/02 9/04 9/06 9/08 9/10 9/11 9/12 9/14 9/16 	 Portable percussive tools with fluid-pressure drive, e.g. having several percussive tool bits operated simultaneously (centrifugal or rotary impact type B25D 15/00) of the tool-carrier piston type, i.e. in which the tool is connected to an impulse member of the hammer piston type, i.e. in which the tool bit or anvil is hit by an impulse member Means for driving the impulse member comprising a built-in air compressor comprising a built-in internal-combustion engine operated by combustion pressure generated by detonation of a cartridge comprising a built-in liquid motor Control devices for the reciprocating piston Valve arrangements therefor 			

9/24	 involving a rocking-plate type valve
9/26	• • Control devices for adjusting the stroke of the
	piston or the force or frequency of impact thereof
11/00	Portable percussive tools with electromotor drive
	(centrifugal or rotary impact type B25D 15/00)
11/02	• in which the tool is connected to an impulse member
11/04	• in which the tool bit or anvil is hit by an impulse member
11/06	• Means for driving the impulse member
11/08	• • comprising a worm mechanism
11/10	• • comprising a cam mechanism
11/12	• • comprising a crank mechanism
13/00	Portable percussive tools with electromagnetic drive (centrifugal or rotary impact type B25D 15/00)
15/00	Portable percussive tools using centrifugal or rotary impact elements
15/02	 in which the tool bit or anvil is hit by a rotary impulse member
16/00	Portable percussive machines with superimposed rotation [3]
17/00	Details of, or accessories for, portable power-driven
	percussive tools [4]
17/02	Percussive tool bits
17/04	 Handles; Handle mountings
17/06	Hammer pistons; Anvils
17/08	 Means for retaining and guiding the tool bit, e.g.

- chucks
- 17/10 Safety devices
- 17/11 Arrangements of noise damping means [3]
- 17/12 • of exhaust silencers **[3]**
- 17/14 Removing or laying dust
- 17/16 • by liquid
- 17/18 • by exhausting dust-loaded air
- 17/20 Devices for cleaning or cooling tool or work
- 17/22 • using pressure fluid
- 17/24 Damping the reaction force
- 17/26 Lubricating

17/28	•	Supports; Devices for holding power-driven	17/30	•	•	Pillars an
		percussive tools in working position	17/32	•	•	Trolleys

B25F COMBINATION OR MULTI-PURPOSE TOOLS NOT OTHERWISE PROVIDED FOR; DETAILS OR COMPONENTS OF PORTABLE POWER-DRIVEN TOOLS NOT PARTICULARLY RELATED TO THE OPERATIONS PERFORMED AND NOT OTHERWISE PROVIDED FOR [4]

and struts

Note(s)

This subclass <u>does not cover</u> tools having a clear primary function as well as one or more secondary functions. Those tools are covered by the relevant subclass for tools having such primary function and are, thus, not classified in group B25F 1/00 or B25F 3/00 of this subclass.

1/02	 Combination or multi-purpose hand tools with interchangeable or adjustable tool elements wherein the elements are brought into working 	3/00	Associations of tools for different working operations with one portable power-drive means; Adapters therefor	
	position by a pivoting or sliding movement	5/00	Details or components of portable power-driven tools not particularly related to the operations performed and not otherwise provided for [4]	
		5/02	• Construction of casings, bodies or handles [4]	

B25G HANDLES FOR HAND IMPLEMENTS (attaching the blades or the like to handles of hand tools for soil working A01B 1/22; handles of hand implements for harvesting A01D 1/14; handles integral with brushware A46B)

Note(s)

- 1. This subclass <u>covers</u>:
 - handles for hand implements, in general;
 - handles for hand implements for particular purposes, subject to Note (2) below.
- 2. This subclass <u>does not cover</u> handles provided for elsewhere, e.g. it does not cover those provided for in A45B 9/02, A45C 13/22, A45C 13/26, A47B 95/02, A47J 45/00, B23D 51/01, B25J 13/02, B26B, B60N 3/02, B62B 5/06, B62B 9/20, B62K 21/26, B62M 3/14, B65D 25/28, E05B, G05G.

1/00 1/01	Handle constructionsShock-absorbing means (B25G 1/02 takes	 3/12 • Locking or securing devices 3/14 • • comprising barbs or teeth
1/01	precedence) [5]	3/16 • • • comprising bayonet joints
1/02	 flexible (hammers heads having shock-absorbing means B25D 1/12) [5] 	3/18 • • • comprising catches or pawls
1/04	 telescopic; extensible; sectional 	3/20 • • • comprising clamping or contracting means acting concentrically on the handle or socket
1/06	 reversible or adjustable for position 	3/22 • • • • Chucks
1/08	 with provision for storing tool elements 	3/24 • • • comprising clamping or contracting means
1/10	 characterised by material or shape (B25G 1/01, 	acting transversely on the handle or socket
	B25G 1/02 take precedence) [5]	3/26 • • • comprising nails, screws, bolts, or pins
1/12	 electrically insulating material [2] 	traversing or entering the socket
D (00		3/28 • • • comprising wedges, keys, or like expanding
3/00	Attaching handles to the implements	means
3/02	• Socket, tang, or like fixings (B25G 3/34 takes	3/30 • • • comprising screwed sockets or tangs
	precedence)	3/32 • • • in association with, or including, tang, bolt, or
3/04	 with detachable or separate socket pieces (B25G 3/12 takes precedence) 	other member passing axially through whole length of handle
3/06	• with multiple socket, e.g. T-socket (B25G 3/12 takes precedence)	 by pressing the handle on the implements; using cement or molten metal, e.g. casting, moulding; by
3/08	• • with dovetail or other groove (B25G 3/12 takes	welding or the like
	precedence)	3/36 • Lap joints; Riveted, screwed, or like joints (socket,
3/10	• • with elastic, taper, or other self-grip socket or tang	tang, or like fixings B25G 3/02)
	(B25G 3/12 takes precedence)	3/38 • Hinged, pivoted, swivelling, or folding joints

B25H WORKSHOP EQUIPMENT, e.g. FOR MARKING-OUT WORK; STORAGE MEANS FOR WORKSHOPS

^{1/00}Work benches; Portable stands or supports for
positioning portable tools or work to be operated on
thereby1/02• of table type1/04• • portable
1/06• of trestle type

B25H

1/08	 with provision for attachment of work holders 	3/04	Racks	
1/10	 with provision for adjusting holders for tool or work 	3/06	• Trays	
1/12	 with storage compartments 	= (00	m 11	
1/14	 with provision for adjusting the bench top 	5/00	Tool, instrument or work supports or storage means used in association with vehicles; Workers' supports, e.g. mechanics' creepers	
1/16	• • in height			
1/18	• • in inclination		e.g. meenames creepers	
1/20	 with provision for shielding the work area 	7/00	Marking-out or setting-out work (appliances or	
3/00 3/02	Storage means or arrangements for workshops facilitating access to, or handling of, work, tools or instruments • Boxes	7/02 7/04	 methods for marking-out, perforating, or making buttonholes A41H 25/00; cord line chalkers B44D 3/38) Plates having a flat surface Devices, e.g. scribers, for marking (centre punches B25D 5/00) 	

B25J MANIPULATORS; CHAMBERS PROVIDED WITH MANIPULATION DEVICES (robotic devices for individually picking fruits, vegetables, hops or the like A01D 46/30; needle manipulators for surgery A61B 17/062; manipulators associated with rolling mills B21B 39/20; manipulators associated with forging machines B21J 13/10; means for holding wheels or parts thereof B60B 30/00; cranes B66C; arrangements for handling fuel or other materials which are used within nuclear reactors G21C 19/00; structural combination of manipulators with cells or rooms shielded against radiation G21F 7/06) [5]

Note(s)

In this subclass, the following term is used with the meaning indicated:

• "manipulator" covers handling tools, devices, or machines having a gripping or work head capable of bodily movement in space and of change of orientation, such bodily movement and change of orientation being controlled by means remote from the head, e.g. programme-controlled industrial robots.

Subclass index

KINDS OR TYPES OF MANIPULATORS	
MANIPULATORS MOUNTED ON WHEELS OR VEHICLES	
MICROMANIPULATORS	
PROGRAMME-CONTROLLED MANIPULATORS	
OTHER MANIPULATORS, GLOVE-BOXES	
CONTROL	
GRIPPING HEADS, JOINTS, ARMS	
ACCESSORIES; SAFETY	

1/00	Manipulators positioned in space by hand (of master-
	slave type B25J 3/00; micromanipulators B25J 7/00)
1/02	 articulated or flexible
1/04	 rigid, e.g. shelf-reachers
1/06	 of the lazy-tongs type
1/08	 movably mounted in a wall
1/10	 Sleeve and pivot mountings therefor
1/12	having means for attachment to a support stand
3/00	Manipulators of master-slave type, i.e. both
	controlling unit and controlled unit perform
	corresponding spatial movements
3/02	• involving a parallelogram coupling of the master and slave units (pantographic instruments B43L 13/00)
3/04	 involving servo mechanisms (servo-actuated heads B25J 15/02)
5/00	Manipulators mounted on wheels or on carriages
	(B25J 1/00 takes precedence; programme-controlled manipulators B25J 9/00)
5/02	 travelling along a guideway
5/04	 wherein the guideway is also moved, e.g.
5/01	travelling crane bridge type
5/06	Manipulators combined with a control cab for the operator
7/00	Micromanipulators

9/00	Programme-controlled manipulators
9/02	• characterised by movement of the arms, e.g. cartesian co-ordinate type (B25J 9/06 takes precedence) [4]
9/04	 by rotating at least one arm, excluding the head movement itself, e.g. cylindrical co-ordinate type or polar co-ordinate type [4]
9/06	 characterised by multi-articulated arms [4]
9/08	 characterised by modular constructions [4]
9/10	 characterised by positioning means for manipulator elements [4]
9/12	• • electric [4]
9/14	• • fluid [4]
9/16	• Programme controls (total factory control, i.e. centrally controlling a plurality of machines, G05B 19/418) [4]
9/18	• • electric [4]
9/20	• • fluidic [4]
9/22	 Recording or playback systems (in general G05B 19/42) [4]
11/00	Manipulators not otherwise provided for
13/00	Controls for manipulators (programme controls B25J 9/16) [4]
13/02	Hand grip control means
13/04	Foot-operated control means
13/06	Control stands, e.g. consoles, switchboards

13/08	• by means of sensing devices, e.g. viewing or touching devices [4]	18/04 18/06	• rotatable [4]• flexible [4]
15/00 15/02 15/04	 Gripping heads servo-actuated with provision for the remote detachment or exchange of the head or parts thereof 	19/00	Accessories fitted to manipulators, e.g. for monitoring, for viewing; Safety devices combined with or specially adapted for use in connection with manipulators (safety devices in general F16P;
15/06 15/08 15/10	 with vacuum or magnetic holding means having finger members (B25J 15/02, B25J 15/04 take precedence) [4] with three or more finger members [4] 	19/02 19/04 19/06	 protection against radiation in general G21F) Sensing devices [4] Viewing devices [4] Safety devices [4]
15/12 17/00	• with flexible finger members [4]Joints	21/00	Chambers provided with manipulation devices (constructional features of the mounting of the manipulator in the wall B25J 1/08)
17/02 18/00 18/02	 Wrist joints Arms [4] extensible [4] 	21/02	 Glove-boxes, i.e. chambers in which manipulations are performed by the human hands in gloves built into the chamber walls; Gloves therefor

 18/00
 Arms [4]

 18/02
 • extensible [4]