

SECTION B — PERFORMING OPERATIONS; TRANSPORTING

B02 CRUSHING, PULVERISING, OR DISINTEGRATING; PREPARATORY TREATMENT OF GRAIN FOR MILLING**B02B PREPARING GRAIN FOR MILLING; REFINING GRANULAR FRUIT TO COMMERCIAL PRODUCTS BY WORKING THE SURFACE** (making dough from cereals directly A21C; preservation or sterilisation of cereals A23B; cleaning fruit A23N; preparation of malt C12C)

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|-------------|---|-------------|---|
| 1/00 | Preparing grain for milling or like processes (hulling, husking, decorticating, polishing, removing the awns, or degerming B02B 3/00) | 3/02 | • by means of discs |
| 1/02 | • Dry treatment (sifting or sorting in general B07) | 3/04 | • by means of rollers |
| 1/04 | • Wet treatment, e.g. washing, wetting, softening | 3/06 | • by means of screws or worms |
| 1/06 | • • Devices with rotary parts | 3/08 | • by means of beaters or blades |
| 1/08 | • Conditioning grain with respect to temperature or water content (air conditioning or ventilating of silos F24F; drying apparatus F26B; hygrometers G01N) | 3/10 | • by means of brushes |
| | | 3/12 | • by means of fluid |
| | | 3/14 | • Producing flour or meal directly |
| 3/00 | Hulling; Husking; Decorticating (decorticating textile fibres D01B 1/14); Polishing; Removing the awns (in threshing machines A01F 12/42); Degerming | 5/00 | Grain treatment not otherwise provided for |
| | | 5/02 | • Combined processes |
| | | 7/00 | Auxiliary devices |
| | | 7/02 | • Feeding or discharging devices |

B02C CRUSHING, PULVERISING, OR DISINTEGRATING IN GENERAL; MILLING GRAIN (obtaining metallic powder by crushing, grinding or milling B22F 9/04)**Subclass index**

DISINTEGRATING IN GENERAL

Using reciprocating or rotary crushers.....	1/00, 2/00
Using rollers.....	4/00
Using discs.....	7/00
Using rotary beaters.....	13/00
By tumbling.....	17/00
Otherwise.....	15/00, 18/00, 19/00
Auxiliary methods, accessories.....	23/00
DISINTEGRATING PLANT; CONTROL ARRANGEMENTS.....	21/00, 25/00
MILLING METHODS OR MILLS SPECIALLY ADAPTED FOR GRAIN; ACCESSORIES THEREFOR.....	4/06, 4/16, 4/24, 4/38, 7/13, 7/18, 9/00, 11/00

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|-------------|--|-------------|--|
| 1/00 | Crushing or disintegrating by reciprocating members | 2/08 | • • with horizontal axis |
| 1/02 | • Jaw crushers or pulverisers | 2/10 | • concentrically moved; Bell crushers |
| 1/04 | • • with single-acting jaws | 4/00 | Crushing or disintegrating by roller mills (with milling members in the form of rollers or balls co-operating with rings or discs B02C 15/00; roller mills or roll refiners exclusively for chocolate A23G 1/10, A23G 1/12) |
| 1/06 | • • with double-acting jaws | 4/02 | • with two or more rollers |
| 1/08 | • • with jaws coacting with a rotating roller | 4/04 | • • specially adapted for milling paste-like material, e.g. paint, chocolate, colloids |
| 1/10 | • • Shape or construction of jaws | 4/06 | • • specially adapted for milling grain |
| 1/12 | • Mills with non-rotating spiked members | 4/08 | • • with co-operating corrugated or toothed crushing-rollers |
| 1/14 | • Stamping mills | 4/10 | • with a roller co-operating with a stationary member |
| 2/00 | Crushing or disintegrating by gyratory or cone crushers | 4/12 | • • in the form of a plate |
| 2/02 | • eccentrically moved | | |
| 2/04 | • • with vertical axis | | |
| 2/06 | • • • and with top bearing | | |

- 4/14 • • • specially adapted for milling paste-like material, e.g. paint, chocolate, colloids
- 4/16 • • • specially adapted for milling grain
- 4/18 • • in the form of a bar
- 4/20 • • • wherein the roller is corrugated or toothed
- 4/22 • • • specially adapted for milling paste-like material, e.g. paint, chocolate, colloids
- 4/24 • • • specially adapted for milling grain
- 4/26 • • in the form of a grid or grating
- 4/28 • Details
- 4/30 • • Shape or construction of rollers
- 4/32 • • Adjusting, applying pressure to, or controlling the distance between, milling members
- 4/34 • • • in mills wherein a roller co-operates with a stationary member
- 4/36 • • • in mills specially adapted for paste-like materials
- 4/38 • • • in grain mills
- 4/40 • • Detachers, e.g. scrapers
- 4/42 • • Driving mechanisms; Roller speed control
- 4/44 • • Cooling or heating rollers or bars

- 7/00 Crushing or disintegrating by disc mills** (apparatus specially adapted for manufacture or treatment of cocoa or cocoa products exclusively A23G 1/04)
 - 7/02 • with coaxial discs
 - 7/04 • • with concentric circles of intermeshing teeth
 - 7/06 • • with horizontal axis (B02C 7/04 takes precedence)
 - 7/08 • • with vertical axis (B02C 7/04 takes precedence)
 - 7/10 • with eccentric discs
 - 7/11 • Details
 - 7/12 • • Shape or construction of discs
 - 7/13 • • • for grain mills
 - 7/14 • • Adjusting, applying pressure to, or controlling distance between, discs
 - 7/16 • • Driving mechanisms
 - 7/17 • • Cooling or heating of discs
 - 7/175 • Disc mills specially adapted for paste-like material, e.g. paint, chocolate, colloids
 - 7/18 • Disc mills specially adapted for grain

- 9/00 Other milling methods or mills specially adapted for grain**
 - 9/02 • Cutting or splitting grain
 - 9/04 • Systems or sequences of operations; Plant

- 11/00 Other auxiliary devices or accessories specially adapted for grain mills**
 - 11/02 • Breaking up amassed particles, e.g. flakes
 - 11/04 • Feeding devices
 - 11/06 • Arrangements for preventing fire or explosion (methods for preventing or extinguishing fires, devices therefor A62C)
 - 11/08 • Cooling, heating, ventilating, conditioning with respect to temperature or water content (conditioning grain before milling B02B 1/08; air-conditioning or ventilating in general F24F)

- 13/00 Disintegrating by mills having rotary beater elements**
 - 13/02 • with horizontal rotor shaft (with axial flow B02C 13/10)
 - 13/04 • • with beaters hinged to the rotor; Hammer mills
 - 13/06 • • with beaters rigidly connected to the rotor
 - 13/08 • • • and acting as a fan
 - 13/09 • • • and throwing the material against an anvil or impact plate
 - 13/10 • • with horizontal rotor shaft and axial flow
 - 13/12 • • with vortex chamber
 - 13/13 • with horizontal rotor shaft and combined with sifting devices, e.g. for making powdered fuel
 - 13/14 • with vertical rotor shaft, e.g. combined with sifting devices
 - 13/16 • • with beaters hinged to the rotor
 - 13/18 • • with beaters rigidly connected to the rotor
 - 13/20 • with two or more co-operating rotors
 - 13/22 • with intermeshing pins
 - 13/24 • • arranged around a vertical axis
 - 13/26 • Details
 - 13/28 • • Shape or construction of beater elements
 - 13/282 • • Shape or inner surface of mill-housings
 - 13/284 • • • Built-in screens
 - 13/286 • • Feeding or discharge
 - 13/288 • • Ventilating, or influencing air circulation
 - 13/30 • • Driving mechanisms
 - 13/31 • • Safety devices or measures

- 15/00 Disintegrating by milling members in the form of rollers or balls co-operating with rings or discs**
 - 15/02 • Centrifugal pendulum-type mills
 - 15/04 • Mills with pressed pendularly-mounted rollers, e.g. spring pressed [4]
 - 15/06 • Mills with rollers forced against the interior of a rotary ring, e.g. under spring action (B02C 15/04 takes precedence) [4]
 - 15/08 • Mills with balls or rollers centrifugally forced against the inner surface of a ring, the balls or rollers of which are driven by a centrally arranged member (B02C 15/02 takes precedence)
 - 15/10 • Mills with balls or rollers centrifugally forced against the inner surface of a ring, the balls or rollers of which are driven by other means than a centrally-arranged member
 - 15/12 • Mills with at least two discs and interposed balls or rollers mounted like ball or roller bearings [4]
 - 15/14 • Edge runners, e.g. Chile mills
 - 15/16 • with milling members essentially having different peripheral speeds and in the form of a hollow cylinder or cone and an internal roller or cone

- 17/00 Disintegrating by tumbling mills, i.e. mills having a container charged with the material to be disintegrated with or without special disintegrating members such as pebbles or balls** (high-speed drum mills B02C 19/11)
 - 17/02 • with perforated container
 - 17/04 • with unperforated container
 - 17/06 • • with several compartments
 - 17/07 • • • in radial arrangement
 - 17/08 • • with containers performing a planetary movement
 - 17/10 • with one or a few disintegrating members arranged in the container
 - 17/14 • Mills in which the charge to be ground is turned over by movements of the container other than by rotating, e.g. by swinging, vibrating, tilting
 - 17/16 • Mills in which a fixed container houses stirring means tumbling the charge
 - 17/18 • Details
 - 17/20 • • Disintegrating members
 - 17/22 • • Lining for containers
 - 17/24 • • Driving mechanisms

- 18/00 Disintegrating by knives or other cutting or tearing members which chop material into fragments** (slicing B26D); **Mincing machines or similar apparatus using worms or the like** (machines for domestic use not covered otherwise A47J 43/04; multi-purpose machines for preparing food A47J 44/00)
- 18/02 • with reciprocating knives
 - 18/04 • • Details
 - 18/06 • with rotating knives
 - 18/08 • • within vertical containers
 - 18/10 • • • with drive arranged above container
 - 18/12 • • • with drive arranged below container
 - 18/14 • • within horizontal containers
 - 18/16 • • Details
 - 18/18 • • • Knives; Mountings thereof
 - 18/20 • • • • Sickle-shaped knives
 - 18/22 • • • Feed or discharge means
 - 18/24 • • • Drives
 - 18/26 • with knives which both reciprocate and rotate
 - 18/28 • with spiked cylinders
 - 18/30 • Mincing machines with perforated discs and feeding worms
 - 18/32 • • with sharpening devices
 - 18/34 • • with means for cleaning the perforated discs
 - 18/36 • • Knives or perforated discs
 - 18/38 • • Drives
- 19/00 Other disintegrating devices or methods** (for grain B02C 9/00)
- 19/06 • Jet mills
 - 19/08 • Pestle and mortar
 - 19/10 • Mills in which a friction block is towed along the surface of a cylindrical or annular member
 - 19/11 • High-speed drum mills (for separating B04B)
 - 19/16 • Mills provided with vibrators (tumbling mills B02C 17/14)
 - 19/18 • Use of auxiliary physical effects, e.g. ultrasonics, irradiation, for disintegrating
 - 19/20 • Disintegrating by grating
 - 19/22 • Crushing mills with screw-shaped crushing means
- 21/00 Disintegrating plant with or without drying of the material** (for grain B02C 9/04)
- 21/02 • Transportable disintegrating plant
- 23/00 Auxiliary methods or auxiliary devices or accessories specially adapted for crushing or disintegrating not provided for in groups B02C 1/00-B02C 21/00 or not specially adapted to apparatus covered by one only of groups B02C 1/00-B02C 21/00** (separating or sorting in general B03, B04, B07)
- 23/02 • Feeding devices (transport devices in general B65G)
 - 23/04 • Safety devices (in general F16P)
 - 23/06 • Selection or use of additives to aid disintegrating
 - 23/08 • Separating or sorting of material, associated with crushing or disintegrating (B02C 23/18 takes precedence) [2]
 - 23/10 • • with separator arranged in discharge path of crushing or disintegrating zone [2]
 - 23/12 • • • with return of oversize material to crushing or disintegrating zone [2]
 - 23/14 • • with more than one separator [2]
 - 23/16 • • with separator defining termination of crushing or disintegrating zone, e.g. screen denying egress of oversize material [2]
 - 23/18 • Adding fluid, other than for crushing or disintegrating by fluid energy (feeding devices B02C 23/02) [2]
 - 23/20 • • after crushing or disintegrating [2]
 - 23/22 • • • with recirculation of material to crushing or disintegrating zone [2]
 - 23/24 • • Passing gas through crushing or disintegrating zone (B02C 23/38, B02C 23/40 take precedence) [2]
 - 23/26 • • • characterised by point of gas entry or exit or by gas flow path [2]
 - 23/28 • • • gas moving means being integral with, or attached to, crushing or disintegrating element [2]
 - 23/30 • • • the applied gas acting to effect material separation (B02C 23/34 takes precedence) [2]
 - 23/32 • • • with return of oversize material to crushing or disintegrating zone (B02C 23/34 takes precedence) [2]
 - 23/34 • • • gas being recirculated to crushing or disintegrating zone [2]
 - 23/36 • • the crushing or disintegrating zone being submerged in liquid [2]
 - 23/38 • • in apparatus having multiple crushing or disintegrating zones [2]
 - 23/40 • • with more than one means for adding fluid to the material being crushed or disintegrated [2]
- 25/00 Control arrangements specially adapted for crushing or disintegrating**