

## SECTION B — PERFORMING OPERATIONS; TRANSPORTING

### B42 BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER

**B42C BOOKBINDING** (cutting or perforating machines, devices, or tools B26; folding sheets or webs B31F; ornamenting books B44)

#### Subclass index

##### OPERATION

Collating or gathering; preparing edges or backs; manufacturing cases or covers.....1/00, 5/00, 7/00  
 Permanently attaching; casing-in.....1/00, 9/00, 11/00  
 Jacketing.....15/00  
 Rebinding.....17/00  
 Other operations.....3/00, 7/00

COMBINED OPERATIONS.....1/00, 19/00

EQUIPMENT.....13/00

SUBJECT MATTER NOT PROVIDED FOR IN OTHER GROUPS OF THIS SUBCLASS.....99/00

**1/00 Collating or gathering sheets combined with processes permanently attaching together sheets or signatures or for interposing inserts** (collating or gathering sheets or signatures without permanently attaching them together B65H 39/00) [2]

1/10 • Machines for both collating or gathering and interposing inserts

1/12 • Machines for both collating or gathering and permanently attaching together the sheets or signatures

**3/00 Making booklets, pads, or form sets from multiple webs**

**5/00 Preparing the edges or backs of leaves or signatures for binding**

5/02 • by rounding or backing

5/04 • by notching or roughening

5/06 • by fanning

**7/00 Manufacturing bookbinding cases or covers of loose-leaf binders** (book covers B42D 3/00)

**9/00 Applying glue or adhesive peculiar to bookbinding**

9/02 • for securing back linings, strips, ribbons, or headbands

**11/00 Casing-in**

11/02 • Machines or equipment for casing-in or applying covers to pamphlets, magazines, pads, or other paper-covered booklets (B42C 11/06 takes precedence)

11/04 • Machines or equipment for casing-in or applying covers to books (B42C 11/06 takes precedence)

11/06 • Machines or equipment for casing-in by welding plastic materials

**13/00 Bookbinding presses** (general features of presses B30B); **Joint-creasing equipment for bookbinding; Drying or setting devices for books**

**15/00 Jacketing books**

**17/00 Rebinding books**

**19/00 Multi-step processes for making books**

19/02 • starting with single sheets

19/04 • starting with signatures

19/06 • starting with webs not provided for elsewhere

19/08 • Conveying between operating stations in machines (conveyers in general B65G)

**99/00 Subject matter not provided for in other groups of this subclass [2006.01]**