

SECTION B — PERFORMING OPERATIONS; TRANSPORTING

B42 BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER

B42C BOOKBINDING (cutting or perforating machines, devices, or tools B26; folding sheets or webs B31F; ornamenting books B44)

Subclass index

OPERATION

Collating or gathering; preparing edges or backs; manufacturing cases or covers.....	1/00, 5/00, 7/00
Permanently attaching; casing-in.....	1/00, 9/00, 11/00
Jacketing.....	15/00
Rebinding.....	17/00
Other operations.....	3/00, 7/00
COMBINED OPERATIONS.....	1/00, 19/00
EQUIPMENT.....	13/00
SUBJECT MATTER NOT PROVIDED FOR IN OTHER GROUPS OF THIS SUBCLASS.....	99/00

1/00	Collating or gathering sheets combined with processes permanently attaching together sheets or signatures or for interposing inserts (collating or gathering sheets or signatures without permanently attaching them together B65H 39/00) [2]	11/00	Casing-in
1/10	• Machines for both collating or gathering and interposing inserts	11/02	• Machines or equipment for casing-in or applying covers to pamphlets, magazines, pads, or other paper-covered booklets (B42C 11/06 takes precedence)
1/12	• Machines for both collating or gathering and permanently attaching together the sheets or signatures	11/04	• Machines or equipment for casing-in or applying covers to books (B42C 11/06 takes precedence)
		11/06	• Machines or equipment for casing-in by welding plastic materials
3/00	Making booklets, pads, or form sets from multiple webs	13/00	Bookbinding presses (general features of presses B30B); Joint-creasing equipment for bookbinding; Drying or setting devices for books
5/00	Preparing the edges or backs of leaves or signatures for binding	15/00	Jacketing books
5/02	• by rounding or backing	17/00	Rebinding books
5/04	• by notching or roughening	19/00	Multi-step processes for making books
5/06	• by fanning	19/02	• starting with single sheets
7/00	Manufacturing bookbinding cases or covers of loose-leaf binders (book covers B42D 3/00)	19/04	• starting with signatures
		19/06	• starting with webs not provided for elsewhere
9/00	Applying glue or adhesive peculiar to bookbinding	19/08	• Conveying between operating stations in machines (conveyers in general B65G)
9/02	• for securing back linings, strips, ribbons, or headbands	99/00	Subject matter not provided for in other groups of this subclass [2006.01]