

## SECTION F — MECHANICAL ENGINEERING; LIGHTING; HEATING; WEAPONS; BLASTING

### F26 DRYING

**F26B DRYING SOLID MATERIALS OR OBJECTS BY REMOVING LIQUID THEREFROM** (drying devices for combines A01D 41/133; racks for drying fruit or vegetables A01F 25/12; drying foodstuffs A23; drying hair A45D 20/00; body-drying implements A47K 10/00; drying household articles A47L; drying gases or vapours B01D; chemical or physical processes for dewatering or like separating liquids from solids B01D 43/00; centrifugal apparatus B04; drying ceramics C04B 33/30; drying yarns or fabrics in association with some other form of treatment D06C; drying frames for laundry without heating or positive air circulation, domestic laundry-or spin-driers, wringing or hot pressing laundry D06F; furnaces, kilns, ovens F27)

#### Note(s)

Processes using enzymes or micro-organisms in order to:

- i. liberate, separate or purify a pre-existing compound or composition, or to
- ii. treat textiles or clean solid surfaces of materials

are further classified in subclass C12S.

#### Subclass index

##### PROCESSES FOR DRYING

Preliminary treatment.....1/00  
Processes: with heat; without heat; by combination of both types.....3/00, 5/00, 7/00

##### MACHINES OR APPARATUS FOR DRYING

With articles to be dried at rest or locally agitated, domestic airing.....9/00  
With non-progressive movement.....11/00  
With progressive movement: for fabrics or yarns; for articles and compact batches; for material not in compact batches.....13/00, 15/00, 17/00  
Other kinds.....19/00  
Combinations using at least two of the above kinds.....20/00

##### ARRANGEMENTS OR DETAILS OF GENERAL APPLICATIONS

Arrangements for air or gas for drying; heating.....21/00, 23/00  
Other details.....25/00

#### Processes for drying

	3/097	• • • • using a magnetic field to stabilise the fluidised bed [5]
<b>1/00 Preliminary treatment of solid materials or objects to facilitate drying</b>	3/10	• • the gas or vapour carrying the materials or objects to be dried with it
<b>3/00 Drying solid materials or objects by processes involving the application of heat</b> (in specific machines or apparatus F26B 9/00-F26B 19/00)	3/12	• • • in the form of a spray
3/02 • by convection, i.e. heat being conveyed from a heat source to the materials or objects to be dried by a gas or vapour, e.g. air	3/14	• • the materials or objects to be dried being moved by gravity
3/04 • • the gas or vapour circulating over, or surrounding, the materials or objects to be dried (F26B 3/14 takes precedence)	3/16	• • • in a counter-flow of the gas or vapour
3/06 • • the gas or vapour flowing through the materials or objects to be dried (F26B 3/14 takes precedence)	3/18	• • by conduction, i.e. the heat is conveyed from the heat source, e.g. gas flame, to the materials or objects to be dried by direct contact
3/08 • • • so as to loosen them, e.g. to form a fluidised bed	3/20	• • the heat source being a heated surface (F26B 3/22 takes precedence)
3/084 • • • • with heat exchange taking place in the fluidised bed [5]	3/22	• • the heat source and the materials or objects to be dried being in relative motion, e.g. of vibration
3/088 • • • • using inert thermally-stabilised particles [5]	3/24	• • • the movement being rotation
3/092 • • • • agitating the fluidised bed, e.g. by vibrating or pulsating [5]	3/26	• • • the movement being performed by gravity
	3/28	• • by radiation, e.g. from the sun
	3/30	• • from infra-red-emitting elements
	3/32	• • by development of heat within the materials or objects to be dried
	3/34	• • by using electrical effects

## F26B

- 3/347 • • • Electromagnetic heating, e.g. induction heating or heating using microwave energy [4]
- 3/353 • • • Resistance heating [4]
- 3/36 • • by using mechanical effects, e.g. by friction (by using ultrasonic vibration F26B 5/02)

**5/00 Drying solid materials or objects by processes not involving the application of heat** (separating liquids from solids by straining B01D; replacing liquids in wet solids by other liquids, e.g. water by spirit, B01D 12/00; drying by electrophoresis B01J)

- 5/02 • by using ultrasonic vibrations
- 5/04 • by evaporation or sublimation of moisture under reduced pressure, e.g. in a vacuum
- 5/06 • • the process involving freezing
- 5/08 • by centrifugal treatment
- 5/10 • • the process involving freezing
- 5/12 • by suction
- 5/14 • by applying pressure, e.g. wringing; by brushing; by wiping
- 5/16 • by contact with sorbent bodies, e.g. absorbent mould; by admixture with sorbent materials

**7/00 Drying solid materials or objects by processes using a combination of processes not covered by a single one of groups F26B 3/00 or F26B 5/00**

### Machines or apparatus for drying

**9/00 Machines or apparatus for drying solid materials or objects at rest or with only local agitation; Domestic airing cupboards**

- 9/02 • in buildings (special types of buildings E04H)
- 9/04 • in presses or clamping devices
- 9/06 • in stationary drums or chambers
- 9/08 • • including agitating devices
- 9/10 • in the open air; in pans or tables in rooms; Drying stacks of loose material

**11/00 Machines or apparatus for drying solid materials or objects with movement which is non-progressive**

- 11/02 • in moving drums or other mainly-closed receptacles (F26B 11/18 takes precedence)
- 11/04 • • rotating about a horizontal or slightly-inclined axis
- 11/06 • • • with stirring devices which are held stationary
- 11/08 • • rotating about a vertical or steeply-inclined axis
- 11/10 • • • with stirring devices which are held stationary
- 11/12 • in stationary drums or other mainly-closed receptacles with moving stirring devices (F26B 11/22 takes precedence)
- 11/14 • • the stirring device moving in a horizontal or slightly-inclined plane
- 11/16 • • the stirring device moving in a vertical or steeply-inclined plane
- 11/18 • on or in moving dishes, trays, pans, or other mainly-open receptacles
- 11/20 • • with stirring devices which are held stationary
- 11/22 • on or in stationary dishes, trays, pans, or other mainly-open receptacles, with moving stirring devices

**13/00 Machines or apparatus for drying fabrics, fibres, yarns, or other materials in long lengths, with progressive movement**

- 13/02 • with movement in a straight line
- 13/04 • • using rollers
- 13/06 • with movement in a sinuous or zig-zag path

- 13/08 • • using rollers
- 13/10 • Arrangements for feeding, heating, or supporting materials; Regulating movement, tension, or position of materials (heating processes F26B 3/00)
- 13/12 • • Regulating movement, tension, or position of material
- 13/14 • • Rollers (sorbent surfaces F26B 13/26)
- 13/16 • • • perforated (F26B 13/18 takes precedence; for applying suction F26B 13/30)
- 13/18 • • • heated; cooled
- 13/20 • • Supporting materials by fluid jets, e.g. air
- 13/22 • • Arrangements of gas flames
- 13/24 • Arrangements of devices using drying processes not involving heating (such processes per se F26B 5/00)
- 13/26 • • using sorbent surfaces, e.g. bands or coverings on rollers
- 13/28 • • for applying pressure; for brushing; for wiping
- 13/30 • • for applying suction, e.g. through perforated rollers

**15/00 Machines or apparatus for drying objects with progressive movement; Machines or apparatus with progressive movement for drying batches of material in compact form** (F26B 13/00, F26B 17/00 take precedence; conveyers in general B65G)

- 15/02 • with movement in the whole or part of a circle
- 15/04 • • in a horizontal plane
- 15/06 • • • involving several planes, one above the other
- 15/08 • • in a vertical plane
- 15/10 • with movement in a path composed of one or more straight lines, e.g. compound
- 15/12 • • the lines being all horizontal or slightly inclined
- 15/14 • • • the objects or batches of materials being carried by trays or racks
- 15/16 • • • the objects or batches of materials being carried by wheeled trucks
- 15/18 • • • the objects or batches of materials being carried by endless belts
- 15/20 • • the lines being all vertical or steeply inclined
- 15/22 • • • the objects or batches of materials being carried by endless belts
- 15/24 • • • • in a zig-zag path
- 15/26 • with movement in a helical path

**17/00 Machines or apparatus for drying materials in loose, plastic, or fluidised form, e.g. granules, staple fibres, with progressive movement** (F26B 13/00 takes precedence)

- 17/02 • with movement performed by belts carrying the materials; with movement performed by belts propelling the materials over stationary surfaces
- 17/04 • • the belts being all horizontal or slightly inclined (F26B 17/08 takes precedence)
- 17/06 • • the belts being all vertical or steeply inclined (F26B 17/08 takes precedence)
- 17/08 • • the belts being arranged in a sinuous or zig-zag path
- 17/10 • with movement performed by fluid currents, e.g. issuing from a nozzle (F26B 3/08 takes precedence) [5]
- 17/12 • with movement performed solely by gravity
- 17/14 • • the materials moving through a counter-current of gas
- 17/16 • • the materials passing down a heated surface
- 17/18 • with movement performed by rotating helical blades or other rotary conveyers moving materials in stationary chambers

- 17/20 • • the axis of rotation being horizontal or slightly inclined
- 17/22 • • the axis of rotation being vertical or steeply inclined
- 17/24 • with movement performed by shooting or throwing the materials
- 17/26 • with movement performed by reciprocating or oscillating conveyers propelling materials over stationary surfaces; with movement performed by reciprocating or oscillating shelves, sieves, or trays
- 17/28 • with movement performed by rollers or discs with material passing over or between them, e.g. suction drum, sieve
- 17/30 • with movement performed by rotary or oscillating containers; with movement performed by rotary floors
- 17/32 • • the movement being in a horizontal or slightly-inclined plane
- 17/34 • • the movement being in a vertical or steeply-inclined plane
- 19/00 Machines or apparatus for drying solid materials or objects not covered by groups F26B 9/00-F26B 17/00**
- 20/00 Combinations of machines or apparatus covered by two or more of groups F26B 9/00-F26B 19/00**
- Details of general application**
- 21/00 Arrangements for supplying or controlling air or gases for drying solid materials or objects** (air-conditioning or ventilation in general F24F)
- 21/02 • Circulating air or gases in closed cycles, e.g. wholly within the drying enclosure (F26B 21/14 takes precedence)
- 21/04 • • partly outside the drying enclosure
- 21/06 • Controlling, e.g. regulating, parameters of gas supply (F26B 21/14 takes precedence)
- 21/08 • • Humidity
- 21/10 • • Temperature; Pressure
- 21/12 • • Velocity of flow; Quantity of flow
- 21/14 • using gases or vapours other than air or steam
- 23/00 Heating arrangements** (using heated air or gases F26B 21/00)
- 23/02 • using combustion heating (F26B 23/10 takes precedence)
- 23/04 • using electric heating (F26B 23/10 takes precedence)
- 23/06 • • resistance heating
- 23/08 • • inductive heating; capacitative heating; microwave heating
- 23/10 • using tubes or passages containing heated fluids
- 25/00 Details of general application not covered by group F26B 21/00 or F26B 23/00** (loading, conveying, or unloading in general B65G)
- 25/02 • Applications of driving mechanisms, not covered by another subclass
- 25/04 • Agitating, stirring, or scraping devices
- 25/06 • Chambers, containers, or receptacles
- 25/08 • • Parts thereof
- 25/10 • • • Floors, roofs, or bottoms; False bottoms
- 25/12 • • • Walls or sides; Doors
- 25/14 • • Chambers, containers, receptacles of simple construction
- 25/16 • • • mainly closed, e.g. drum
- 25/18 • • • mainly open, e.g. dish, tray, pan
- 25/20 • Rollers (F26B 25/06 takes precedence)
- 25/22 • Controlling the drying process in dependence on liquid content of solid materials or objects