

## SECTION B — PERFORMING OPERATIONS; TRANSPORTING

### B27 WORKING OR PRESERVING WOOD OR SIMILAR MATERIAL; NAILING OR STAPLING MACHINES IN GENERAL

#### B27C PLANING, DRILLING, MILLING, TURNING, OR UNIVERSAL MACHINES (machine tools in general B23; working wood using abrasive, e.g. sanding, devices B24; tools for these purposes B27G)

##### 1/00 Machines for producing flat surfaces, e.g. by rotary cutters; Equipment therefor

- 1/02 • Smoothing, i.e. working one side only
- 1/04 • Thicknessing machines
- 1/06 • Machines for smoothing and subsequent thicknessing
- 1/08 • Machines for working several sides of work simultaneously
- 1/10 • Hand planes equipped with power-driven cutter blocks (details or components, e.g. casings, bodies, of portable power-driven tools not particularly related to the operation performed B25F 5/00) [4]
- 1/12 • Arrangements for feeding work
- 1/14 • Other details or accessories

##### 3/00 Drilling machines or drilling devices; Equipment therefor (B23B takes precedence)

- 3/02 • Stationary drilling machines with a single working spindle
- 3/04 • Stationary drilling machines with a plurality of working-spindles
- 3/06 • Drilling machines or devices for making dowel holes
- 3/08 • Operator-supported drilling machines or devices

##### 5/00 Machines designed for producing special profiles or shaped work, e.g. by rotary cutters; Equipment therefor (turning B27C 7/00; features of copying devices B23Q 35/00; slotting, mortising, making tongues or grooves B27F)

- 5/02 • Machines with table
- 5/04 • • Guide fences for work
- 5/06 • • Arrangements for clamping or feed work
- 5/08 • Rounding machines
- 5/10 • Portable hand-operated wood-milling machines; Routers (details or components, e.g. casings, bodies, of portable power-driven tools not particularly related to the operation performed B25F 5/00) [4]

##### 7/00 Wood-turning machines; Equipment therefor (B23B, B23G, B23Q take precedence; features of copying devices B23Q 35/00)

- 7/02 • Lathes for hand turning
- 7/04 • Devices for centring or chucking work
- 7/06 • Arrangements for guiding or supporting the tool, e.g. tool rests

##### 9/00 Multi-purpose machines; Universal machines; Equipment therefor

- 9/02 • with a single working-spindle
- 9/04 • with a plurality of working-spindles