

## SECTION B — PERFORMING OPERATIONS; TRANSPORTING

### B42 BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER

B42C BOOKBINDING (cutting or perforating machines, devices, or tools B26; folding sheets or webs B31F; ornamenting books B44)

#### Subclass index

#### OPERATION

Collating or gathering; preparing edges or backs; manufacturing cases or covers.....	1/00, 5/00, 7/00
Permanently attaching; casing-in.....	1/00, 9/00, 11/00
Jacketing.....	15/00
Rebinding.....	17/00
Other operations.....	3/00, 7/00
COMBINED OPERATIONS.....	1/00, 19/00
EQUIPMENT.....	13/00
SUBJECT MATTER NOT PROVIDED FOR IN OTHER GROUPS OF THIS SUBCLASS.....	99/00

<b>1/00 Collating or gathering sheets combined with processes permanently attaching together sheets or signatures or for interposing inserts</b> (collating or gathering sheets or signatures without permanently attaching them together B65H 39/00) [2]	<b>11/00 Casing-in</b>
1/10 • Machines for both collating or gathering and interposing inserts	11/02 • Machines or equipment for casing-in or applying covers to pamphlets, magazines, pads, or other paper-covered booklets (B42C 11/06 takes precedence)
1/12 • Machines for both collating or gathering and permanently attaching together the sheets or signatures	11/04 • Machines or equipment for casing-in or applying covers to books (B42C 11/06 takes precedence)
<b>3/00 Making booklets, pads, or form sets from multiple webs</b>	11/06 • Machines or equipment for casing-in by welding plastic materials
<b>5/00 Preparing the edges or backs of leaves or signatures for binding</b>	<b>13/00 Bookbinding presses</b> (general features of presses B30B); <b>Joint-creasing equipment for bookbinding; Drying or setting devices for books</b>
5/02 • by rounding or backing	<b>15/00 Jacketing books</b>
5/04 • by notching or roughening	<b>17/00 Rebinding books</b>
5/06 • by fanning	<b>19/00 Multi-step processes for making books</b>
<b>7/00 Manufacturing bookbinding cases or covers of loose-leaf binders</b> (book covers B42D 3/00)	19/02 • starting with single sheets
<b>9/00 Applying glue or adhesive peculiar to bookbinding</b>	19/04 • starting with signatures
9/02 • for securing back linings, strips, ribbons, or headbands	19/06 • starting with webs not provided for elsewhere
	19/08 • Conveying between operating stations in machines (conveyers in general B65G)
	<b>99/00 Subject matter not provided for in other groups of this subclass [2006.01]</b>