

F27 FURNACES; KILNS; OVENS; RETORTS (specially adapted for a purpose covered by a single other class and specifically mentioned in that class, see the class in question, e.g. bakery ovens A21B, glass melting furnaces C03B, coke or gas-making apparatus C10B, C10J, apparatus for cracking hydrocarbons C10G, blast furnaces C21B, converters for making steel C21C, furnaces for heat treatment of metal C21D; furnaces for electroslag or arc remelting of metals C22B 9/00; enamelling ovens C23D; combustion apparatus F23; electric heating H05B) **[4]**

- (1) This class covers:
- furnaces, kilns, ovens, retorts, open sintering apparatus and other similar apparatus for heat treatment of materials or articles, and details or accessories therefor, in general;
 - the arrangement of electrical heating elements in or on furnaces.
- (2) This class does not cover:
- combustion apparatus per se, i.e. apparatus for direct combination of oxygen gas and a burnable substance; **[7]**
 - electrical heating elements per se;
 - processes carried on within the furnaces.
- (3) In this class, the following term is used with the meaning indicated:
- “furnaces” covers kilns, ovens, or retorts.

F27B FURNACES, KILNS, OVENS, OR RETORTS IN GENERAL; OPEN SINTERING OR LIKE APPARATUS

Note

Attention is drawn to the references and Notes following the title of class F27 and the Note (3) of section H.

Subclass index

FURNACES WITH STATIONARY CHARGE	STATIONARY FURNACES WITH MECHANICALLY-MOVED CHARGE
Shaft furnaces 1/00 9/00
Horizontal furnaces..... 3/00, 5/00	ROTARY FURNACES.....7/00, 13/00
Bell-type furnaces.....11/00	OTHER FURNACES; COMBINATIONS15/00, 17/00; 19/00
With progression of heating 13/00	OPEN SINTERING OR LIKE APPARATUS21/00
Crucible furnaces, tank furnaces 14/00	

1/00 Shaft or like vertical or substantially vertical furnaces (for preheating, burning, calcining or cooling lime, magnesia or dolomite C04B 2/12)	3/00 Hearth-type furnaces, e.g. of reverberatory type (F27B 9/00 to F27B 15/00, F27B 21/00 take precedence); Electric arc furnaces [4]
1/02 . with two or more shafts or chambers, e.g. multi-storey	3/02 . of single-chamber fixed-hearth type
1/04 . . Combinations or arrangements of shafts	3/04 . of multiple-hearth type; of multiple-chamber type; Combinations of hearth-type furnaces
1/06 . of other than up-draught type	3/06 . with movable working chambers or hearths, e.g. tiltable
1/08 . heated otherwise than by solid fuel mixed with charge	3/08 . heated electrically, e.g. electric arc furnaces, with or without any other source of heat
1/09 . . heated electrically [4]	3/10 . Details, accessories, or equipment, e.g. dust-collectors, peculiar to hearth-type furnaces
1/10 . Details, accessories, or equipment peculiar to furnaces of these types	3/12 . . Working chambers or casings; Supports therefor
1/12 . . Shells or casings; Supports therefor	3/14 . . . Arrangements of linings
1/14 . . . Arrangements of linings (linings in general F27D 1/00)	3/16 . . . Walls; Roofs
1/16 . . Arrangements of tuyères	3/18 . . Arrangement of devices for charging [4]
1/18 . . Arrangements of dust collectors	3/19 . . Arrangement of devices for discharging [4]
1/20 . . Arrangement of devices for charging [4]	3/20 . . Arrangements of heating devices
1/21 . . Arrangement of devices for discharging [4]	3/22 . . Arrangements of air or gas supply devices
1/22 . . Arrangements of heat-exchange apparatus (heat-exchangers in general F28C, F28D)	3/24 . . Cooling arrangements
1/24 . . Cooling arrangements	3/26 . . Arrangements of heat-exchange apparatus
1/26 . . Arrangements of controlling devices	3/28 . . Arrangement of controlling, monitoring, alarm or like devices [4]
1/28 . . Arrangements of monitoring devices, of indicators, of alarm devices	5/00 Muffle furnaces; Retort furnaces; Other furnaces in which the charge is held completely isolated (F27B 9/00 takes precedence)
	5/02 . of multiple-chamber type

- 5/04 . adapted for treating the charge in vacuum or special atmosphere
- 5/05 . . in vacuum [5]
- 5/06 . Details, accessories, or equipment peculiar to furnaces of these types
- 5/08 . . Arrangements of linings
- 5/10 . . Muffles
- 5/12 . . Arrangement of devices for charging [4]
- 5/13 . . Arrangement of devices for discharging [4]
- 5/14 . . Arrangements of heating devices
- 5/16 . . Arrangements of air or gas supply devices
- 5/18 . . Arrangement of controlling, monitoring, alarm or like devices [4]
- 7/00 Rotary-drum furnaces, i.e. horizontal or slightly inclined**
- 7/02 . of multiple-chamber or multiple-drum type
- 7/04 . . with longitudinal divisions
- 7/06 . adapted for treating the charge in vacuum or special atmosphere
- 7/08 . externally heated
- 7/10 . internally heated, e.g. by means of passages in the wall
- 7/12 . tiltable
- 7/14 . with means for agitating or moving the charge
- 7/16 . . the means being fixed relatively to the drum (F27B 7/04 takes precedence)
- 7/18 . . the means being movable within the drum
- 7/20 . Details, accessories, or equipment peculiar to rotary-drum furnaces
- 7/22 . . Rotary drums; Supports therefor
- 7/24 . . . Seals between rotary and stationary parts
- 7/26 . . Drives
- 7/28 . . Arrangements of linings
- 7/30 . . Arrangements of partitions
- 7/32 . . Arrangement of devices for charging [4]
- 7/33 . . Arrangement of devices for discharging [4]
- 7/34 . . Arrangements of heating devices
- 7/36 . . Arrangements of air or gas supply devices
- 7/38 . . Arrangements of cooling devices
- 7/40 . . . Planetary coolers [4]
- 7/42 . . Arrangement of controlling, monitoring, alarm or like devices [4]
- 9/00 Furnaces through which the charge is moved mechanically, e.g. of tunnel type (F27B 7/14 takes precedence); Similar furnaces in which the charge moves by gravity**
- 9/02 . of multiple-track type; of multiple-chamber type; Combinations of furnaces
- 9/04 . adapted for treating the charge in vacuum or special atmosphere
- 9/06 . heated without contact between combustion gases and charge; electrically heated
- 9/08 . . heated through chamber walls
- 9/10 . . heated by hot air or gas
- 9/12 . with special arrangements for preheating or cooling the charge
- 9/14 . characterised by the path of the charge during treatment; characterised by the means by which the charge is moved during treatment (F27B 9/28 takes precedence; travelling or movable supports or containers for the charge F27D 3/12)
- 9/16 . . the charge moving in a circular or arcuate path
- 9/18 . . . under the action of scrapers or pushers
- 9/20 . . the charge moving in a substantially straight path

- 9/22 . . . under the action of scrapers or pushers (F27B 9/26 takes precedence)
- 9/24 . . . being carried by a conveyer
- 9/26 . . . on or in trucks, sleds, or containers
- 9/28 . for treating continuous lengths of work
- 9/30 . Details, accessories, or equipment peculiar to furnaces of these types
- 9/32 . . Casings
- 9/34 . . . Arrangements of linings
- 9/36 . . Arrangements of heating devices
- 9/38 . . Arrangement of devices for charging [4]
- 9/39 . . Arrangement of devices for discharging [4]
- 9/40 . . Arrangements of controlling or monitoring devices
- 11/00 Bell-type furnaces (for treating metal strips or wire C21D 9/663)**
- 13/00 Furnaces with both stationary charge and progression of heating, e.g. of ring type, of type in which segmental kiln moves over stationary charge**
- 13/02 . of multiple-chamber type with permanent partitions; Combinations of furnaces
- 13/04 . of single-chamber type with temporary partitions
- 13/06 . Details, accessories, or equipment peculiar to furnaces of this type
- 13/08 . . Casings
- 13/10 . . . Arrangements of linings
- 13/12 . . Arrangements of heating devices
- 13/14 . . Arrangement of controlling, monitoring, alarm or like devices [4]
- 14/00 Crucible or pot furnaces; Tank furnaces [4]**
- 14/02 . with tilting or rocking arrangements (F27B 14/04 takes precedence)
- 14/04 . adapted for treating the charge in vacuum or special atmosphere
- 14/06 . heated electrically, e.g. induction crucible furnaces, with or without any other source of heat (F27B 14/04 takes precedence)
- 14/08 . Details peculiar to crucible, pot or tank furnaces [4]
- 14/10 . . Crucibles
- 14/12 . . . Covers therefor
- 14/14 . . Arrangements of heating devices
- 14/16 . . Arrangement of devices for charging [4]
- 14/18 . . Arrangement of devices for discharging [4]
- 14/20 . . Arrangement of controlling, monitoring, alarm or like devices [4]
- 15/00 Fluidised-bed furnaces; Other furnaces using or treating finely-divided materials in dispersion (combustion apparatus in which combustion takes place in a fluidised bed of fuel or other particles F23C 10/00)**
- 15/02 . Details, accessories, or equipment peculiar to furnaces of these types
- 15/04 . . Casings; Supports therefor
- 15/06 . . . Arrangements of linings
- 15/08 . . Arrangement of devices for charging [4]
- 15/09 . . Arrangement of devices for discharging [4]
- 15/10 . . Arrangements of air or gas supply devices
- 15/12 . . Arrangements of dust collectors
- 15/14 . . Arrangements of heating devices
- 15/16 . . Arrangements of cooling devices
- 15/18 . . Arrangements of controlling devices
- 15/20 . . Arrangements of monitoring devices, of indicators, of alarm devices

17/00	Furnaces of a kind not covered by any of groups F27B 1/00 to F27B 15/00 (structural combinations of furnaces F27B 19/02)	21/00	Open or uncovered sintering apparatus; Other heat-treatment apparatus of like construction
17/02	. specially designed for laboratory use	21/02	. Sintering grates or tables
19/00	Combinations of different kinds of furnaces that are not all covered by any single one of main groups F27B 1/00 to F27B 17/00	21/04	. Sintering pots or sintering pans
19/02	. combined in one structure	21/06	. Endless-strand sintering machines
19/04	. arranged for associated working	21/08	. Details, accessories, or equipment peculiar to sintering or like apparatus [4]
		21/10	. . Arrangement of devices for charging [4]
		21/12	. . Arrangement of devices for discharging [4]
		21/14	. . Arrangement of controlling, monitoring, alarm or like devices [4]

F27D DETAILS OR ACCESSORIES OF FURNACES, KILNS, OVENS, OR RETORTS, IN SO FAR AS THEY ARE OF KINDS OCCURRING IN MORE THAN ONE KIND OF FURNACE (combustion apparatus F23)

Note

Attention is drawn to the references and Notes following the title of class F27 and Note (3) of section H.

Subclass index

CONSTRUCTIONAL FEATURES.....	1/00	ARRANGEMENTS OF ELECTRIC	
HANDLING AND SUPPORTING CHARGE.....	3/00, 5/00, 15/00	HEATING ELEMENTS.....	11/00
PREHEATING CHARGE; COOLING; USING		ARRANGEMENTS OF CONTROL AND	
WASTE HEAT OR GASES.....	13/00; 9/00, 15/02; 17/00	SAFETY DEVICES	19/00, 21/00
		OTHER FEATURES; OTHER DETAILS	7/00; 25/00, 27/00, 99/00

1/00	Casings; Linings; Walls; Roofs (refractory materials C04B; firebridges for combustion chambers F23M 3/00)	7/00	Forming, maintaining, or circulating atmospheres in heating chambers
1/02	. Crowns; Roofs	7/02	. Supplying steam, vapour, gases, or liquids
1/04	. characterised by the form of the bricks or blocks used	7/04	. Circulating atmospheres by mechanical means
1/06	. . Composite bricks or blocks	7/06	. Forming or maintaining special atmospheres or vacuum within heating chambers (F27D 7/02 takes precedence)
1/08	. . . Bricks or blocks with internal reinforcement or metal backing	9/00	Cooling of furnaces or of charges therein (F27D 1/00, F27D 3/00 take precedence)
1/10	. Monolithic linings; Supports therefor	11/00	Arrangement of elements for electric heating in or on furnaces (electric heating <i>per se</i> H05B)
1/12	. incorporating cooling arrangements (constructions of tube assemblies in general F28)	11/02	. Ohmic resistance heating
1/14	. Supports for linings (F27D 1/10 takes precedence)	11/04	. . with direct passage of current through the material being heated
1/16	. Making or repairing linings	11/06	. Induction heating, i.e. in which the material being heated, or its container or elements embodied therein, form the secondary of a transformer
1/18	. Door frames; Doors, lids, removable covers	11/08	. Heating by electric discharge, e.g. arc discharge
3/00	Charging; Discharging; Manipulation of charge (conveying systems characterised by their application for specified purposes not otherwise provided for B65G 49/00; moving charge through a furnace F27B 9/14)	11/10	. . Disposition of electrodes (automatic control of temperature G05D 23/00; electric discharge apparatus H01T; arrangements for feeding or guiding electrodes H05B 7/10; automatic control of power by positioning of electrodes H05B 7/144) [3]
3/02	. Skids or tracks for heavy objects	11/12	. with electromagnetic fields acting directly on the material being heated
3/04	. Ram or pusher apparatus	13/00	Apparatus for preheating charges; Arrangements for preheating charges
3/06	. Charging or discharging machines on travelling carriages	15/00	Handling or treating discharged material; Supports or receiving chambers therefor
3/08	. Screw feeders; Screw dischargers	15/02	. Cooling
3/10	. Charging directly from hoppers or shoots		
3/12	. Travelling or movable supports or containers for the charge		
3/14	. Charging or discharging liquid or molten material		
3/15	. Tapping equipment; Equipment for removing slag		
3/16	. Introducing a fluid jet or current into the charge (F27D 3/18 takes precedence) [3]		
3/18	. Charging particulate material using a fluid carrier [3]		
5/00	Supports, screens, or the like for the charge within the furnace (travelling or movable supports F27D 3/12)		

F27D

- 17/00 Arrangement for using waste heat (heat-exchangers per se F28); Arrangement for using, or disposing of, waste gases (removing fumes in general B08B 15/00)
- 19/00 Arrangement of controlling devices
- 21/00 Arrangement of monitoring devices; Arrangements of safety devices
 - 21/02 . Observation or illuminating devices
 - 21/04 . Arrangements of indicators or alarms

- 25/00 *Devices for removing incrustations [2010.01]*
- 27/00 *Stirring devices for molten material (F27D 3/14 takes precedence) [2010.01]*
- 99/00 *Subject matter not provided for in other groups of this subclass [2010.01]*