

**F22 STEAM GENERATION** (chemical or physical apparatus for generating gases B01J; chemical generation of gas, e.g. under pressure, Section C; removal of combustion products or residues, e.g. cleaning of the combustion contaminated surfaces of tubes of boilers, F23J; generating combustion products of high pressure or high velocity F23R; water heaters not for steam generation F24H, F28; cleaning of internal or external surfaces of heat-transfer conduits, e.g. water tubes of boilers, F28G)

**Note**

In this class, the following term is used with the meaning indicated:

- “steam” covers also other condensable vapours, e.g. mercury, diphenyl, diphenyl oxide.

**F22B METHODS OF STEAM GENERATION; STEAM BOILERS** (steam engine plants where engine aspects predominate F01K; domestic central-heating systems using steam F24D; heat exchange or heat transfer in general F28; generation of vapour in the cores of nuclear reactors G21)

**Note**

This subclass covers only methods of, or apparatus for, the generation of steam under pressure for heating or power purposes.

**Subclass Index**

METHODS FOR STEAM GENERATION .....	1/00, 3/00	
STEAM BOILERS		
General characteristics		horizontal; horizontally-inclined; combined horizontally-inclined and vertical; vertical or steeply-inclined.....
having drum; having furnace tube; having fire tube; having combined fire tube and water tube; having fire-box.....	5/00; 7/00; 9/00; 11/00; 13/00	15/00; 17/00; 19/00; 21/00
having water tubes		formed of sets of spaced double-walled water tubes or of return tubes; water tubes with internally-arranged flue tubes.....
auxiliary tubes .....	11/00	23/00; 25/00
		Special characteristics .....
		27/00, 29/00
		Modifications or arrangements; details of general application .....
		31/00; 37/00
		PLANTS; CONTROL SYSTEMS .....
		33/00; 35/00

**1/00 Methods of steam generation characterised by form of heating method** (use of solar heat F24J 2/00; jackets or other cooling means in which steam is generated and which serve for cooling other apparatus, see the subclasses for such apparatus)

- 1/02 . by exploitation of the heat content of hot heat carriers
- 1/04 . . the heat carrier being hot slag, hot residues, or heated blocks, e.g. iron blocks
- 1/06 . . the heat carrier being molten; Use of molten metal, e.g. zinc, as heat transfer medium
- 1/08 . . the heat carrier being steam
- 1/10 . . . released from heat accumulators
- 1/12 . . . produced by an indirect cyclic process
- 1/14 . . . coming in direct contact with water in bulk or in sprays
- 1/16 . . the heat carrier being hot liquid or hot vapour, e.g. waste liquid, waste vapour
- 1/18 . . the heat carrier being a hot gas, e.g. waste gas such as exhaust gas of internal-combustion engines (use of waste heat of combustion engines, in general, F02)
- 1/20 . using heat evolved in a solution absorbing steam; Soda steam boilers
- 1/22 . using combustion under pressure substantially exceeding atmospheric pressure

- 1/24 . . Pressure-fired steam boilers, e.g. using turbo air compressors actuated by hot gases from boiler furnace
- 1/26 . . Steam boilers of submerged-flame type, i.e. the flame being surrounded by, or impinging on, the water to be vaporised
- 1/28 . in boilers heated electrically
- 1/30 . . Electrode boilers

**3/00 Other methods of steam generation; Steam boilers not provided for in other groups of this subclass**

- 3/02 . involving the use of working media other than water
- 3/04 . by drop in pressure of high-pressure hot water within pressure-reducing chambers, e.g. in accumulators (steam accumulators per se F01K 1/00)
- 3/06 . by transformation of mechanical, e.g. kinetic, energy into heat energy
- 3/08 . at critical or supercritical pressure values

**5/00 Steam boilers of drum type, i.e. without internal furnace or fire tubes, the boiler body being contacted externally by flue gas**

- 5/02 . with auxiliary water tubes outside the boiler body
- 5/04 . Component parts thereof; Accessories therefor (covers or similar closure members for pressure vessels in general F16J 13/00)

<b>7/00</b>	<b>Steam boilers of furnace-tube type, i.e. the combustion of fuel being performed inside one or more furnace tubes built-in in the boiler body</b>	<b>17/00</b>	<b>Water-tube boilers of horizontally-inclined type, i.e. the water-tube sets being inclined slightly with respect to the horizontal plane</b>
7/02	without auxiliary water tubes	17/02	built-up from water-tube sets in abutting connection with two header boxes in common for all sets, e.g. with flat header boxes
7/04	with auxiliary water tubes	17/04	the water-tube sets being inclined in opposite directions, e.g. crosswise
7/06	inside the furnace tube in transverse arrangement	17/06	the water-tube sets being bent angularly
7/08	inside the furnace tube in longitudinal arrangement	17/08	the water-tube sets being curved
7/10	outside the boiler body	17/10	built-up from water-tube sets in abutting connection with two sectional headers each for every set, i.e. with headers in a number of sections across the width or height of the boiler
7/12	with auxiliary fire tubes; Arrangement of header boxes providing for return diversion of flue gas flow	17/12	the sectional headers being in vertical or substantially-vertical arrangement
7/14	with both auxiliary water tubes and auxiliary fire tubes	17/14	the sectional headers being in horizontal or substantially-horizontal arrangement
7/16	Component parts thereof; Accessories therefor, e.g. stay-bolt connections	17/16	Component parts thereof; Accessories therefor
7/18	Walling of flues; Flue-gas header boxes	17/18	Header boxes; Sectional headers
7/20	Furnace tubes		
<b>9/00</b>	<b>Steam boilers of fire-tube type, i.e. the flue gas from a combustion chamber outside the boiler body flowing through tubes built-in in the boiler body</b>	<b>19/00</b>	<b>Water-tube boilers of combined horizontally-inclined type and vertical type, i.e. water-tube boilers of horizontally-inclined type having auxiliary water-tube sets in vertical or substantially-vertical arrangement</b>
9/02	the boiler body being disposed upright, e.g. above the combustion chamber		
9/04	the fire tubes being in upright arrangement	<b>21/00</b>	<b>Water-tube boilers of vertical or steeply-inclined type, i.e. the water-tube sets being arranged vertically or substantially vertically</b>
9/06	Arrangement of header boxes providing for return diversion of flue gas flow	21/02	built-up from substantially-straight water tubes
9/08	the fire tubes being in horizontal arrangement	21/04	involving a single upper drum and a single lower drum, e.g. the drums being arranged transversely
9/10	the boiler body being disposed substantially horizontally, e.g. at the side of the combustion chamber	21/06	the water tubes being arranged annularly in sets, e.g. in abutting connection with drums of annular shape
9/12	the fire tubes being in substantially-horizontal arrangement	21/08	the water tubes being arranged sectionally in groups or in banks, e.g. bent over at their ends
9/14	Arrangement of header boxes providing for return diversion of flue gas flow	21/10	the water tubes being arranged in staggered rows
9/16	the boiler body containing fire tubes disposed crosswise in inclined upward arrangement	21/12	involving two or more upper drums and two or more lower drums, e.g. with crosswise-arranged water-tube sets in abutting connection with drums
9/18	Component parts thereof; Accessories therefor, e.g. stay-bolt connections	21/14	involving a single upper drum and two or more lower drums
<b>11/00</b>	<b>Steam boilers of combined fire-tube type and water-tube type, i.e. steam boilers of fire-tube type having auxiliary water tubes</b>	21/16	the lower drums being interconnected by further water tubes
11/02	the fire tubes being in upright arrangement	21/18	involving two or more upper drums and a single lower drum
11/04	the fire tubes being in horizontal arrangement	21/20	involving sectional or subdivided headers in separate arrangement for each water-tube set
<b>13/00</b>	<b>Steam boilers of fire-box type, i.e. the combustion of fuel being performed in a chamber or fire-box with subsequent flue(s) or fire tube(s), both chamber or fire-box and flues or fire tubes being built-in in the boiler body</b>	21/22	built-up from water tubes of form other than straight or substantially straight
13/02	mounted in fixed position with the boiler body disposed upright	21/24	bent in serpentine or sinuous form
13/04	mounted in fixed position with the boiler body disposed substantially horizontally	21/26	bent helically, i.e. coiled
13/06	Locomotive, traction-engine, steam-roller, or locomotive boilers	21/28	bent spirally
13/08	without auxiliary water tubes inside the fire-box	21/30	bent in U-loop form
13/10	with auxiliary water tubes inside the fire-box	21/32	disposed horizontally in abutting connection with upright headers or rising water mains
13/12	the auxiliary water tubes lining the fire-box	21/34	built-up from water tubes grouped in panel form surrounding the combustion chamber, i.e. radiation boilers
13/14	Component parts thereof; Accessories therefor	21/36	involving an upper drum or headers mounted at the top of the combustion chamber
13/16	Stay-bolt connections, e.g. rigid connections	21/38	Component parts thereof, e.g. prefabricated panels
13/18	Flexible connections, e.g. of ball-and-socket type	21/40	built-up from water tubes arranged in a comparatively long vertical shaft, i.e. tower boilers
<b>15/00</b>	<b>Water-tube boilers of horizontal type, i.e. the water-tube sets being arranged horizontally</b>		

**23/00 Water-tube boilers built-up from sets of spaced double-walled water tubes of return type in unilateral abutting connection with a boiler drum or with a header box, i.e. built-up from Field water tubes comprising an inner tube arranged within an outer unilaterally-closed tube**

- 23/02 . the water-tube, i.e. Field-tube, sets being horizontal or substantially horizontal
- 23/04 . the water-tube, i.e. Field-tube, sets being vertical or substantially vertical
- 23/06 . Component parts thereof, e.g. Field water tubes (heat-exchange tubes in general F28F)

**25/00 Water-tube boilers built-up from sets of water tubes with internally-arranged flue tubes, or fire tubes, extending through the water tubes**

**27/00 Instantaneous or flash steam boilers**

- 27/02 . built-up from fire tubes
- 27/04 . built-up from water tubes (F22B 27/12 to F22B 27/16 take precedence)
- 27/06 . . bent in serpentine or sinuous form
- 27/08 . . bent helically, i.e. coiled
- 27/10 . . bent spirally
- 27/12 . built-up from rotary heat-exchange elements, e.g. from tube assemblies
- 27/14 . built-up from heat-exchange elements arranged within a confined chamber having heat-retaining walls
- 27/16 . involving spray nozzles for sprinkling or injecting water particles on to or into hot heat-exchange elements, e.g. into tubes

**29/00 Steam boilers of forced-flow type**

- 29/02 . of forced-circulation type
- 29/04 . of combined-circulation type, i.e. in which convection circulation due to the difference in specific gravity between cold and hot water is promoted by additional measures, e.g. by injecting pressure-water temporarily
- 29/06 . of once-through type, i.e. built-up from tubes receiving water at one end and delivering superheated steam at the other end of the tubes (F22B 33/00 takes precedence)
- 29/08 . . operating with fixed point of final state of complete evaporation
- 29/10 . . operating with sliding point of final state of complete evaporation
- 29/12 . . operating with superimposed recirculation during starting and low-load periods, e.g. composite boilers

**31/00 Modifications of boiler construction, or of tube systems, dependent on installation of combustion apparatus; Arrangements or dispositions of combustion apparatus** (steam generation characterised by heating method F22B 1/00; combustion apparatus per se F23)

- 31/02 . Installation of water-tube boilers in chimneys, e.g. in converter chimneys
- 31/04 . Heat supply by installation of two or more combustion apparatus, e.g. of separate combustion apparatus for the boiler and the superheater respectively
- 31/06 . . Installation of emergency heat supply
- 31/08 . Installation of heat-exchange apparatus or of means in boilers for heating air supplied for combustion

**Steam-generation plants; Control systems**

**33/00 Steam-generation plants, e.g. comprising steam boilers of different types in mutual association** (arrangements or dispositions of steam-generation plants in marine vessels B63H 21/00)

- 33/02 . Combinations of boilers having a single combustion apparatus in common
- 33/04 . . of boilers of furnace-tube type with boilers of water-tube type
- 33/06 . . of boilers of furnace-tube type with boilers of fire-tube type
- 33/08 . . of boilers of water-tube type with boilers of fire-tube type
- 33/10 . . of two or more superposed boilers with separate water volumes and operating with two or more separate water levels
- 33/12 . Self-contained steam boilers, i.e. comprising as a unit the steam boiler, the combustion apparatus, the fuel storage, accessory machines, and equipment
- 33/14 . Combinations of low- and high-pressure boilers
- 33/16 . . of forced-flow type
- 33/18 . Combinations of steam boilers with other apparatus

**35/00 Control systems for steam boilers** (regulation or control of steam power plants F01K 7/00; for regulating feed-water supply F22D; for controlling superheat temperature F22G 5/00; control of combustion F23N)

- 35/02 . for steam boilers with natural convection circulation
- 35/04 . . during starting-up periods, i.e. during the periods between the lighting of the furnaces and the attainment of the normal operating temperature of the steam boilers
- 35/06 . for steam boilers of forced-flow type
- 35/08 . . of forced-circulation type
- 35/10 . . of once-through type
- 35/12 . . . operating at critical or supercritical pressure
- 35/14 . . during the starting-up periods, i.e. during the periods between the lighting of the furnaces and the attainment of the normal operating temperature of the steam boilers
- 35/16 . . responsive to the percentage of steam in the mixture of steam and water
- 35/18 . Applications of computers to steam-boiler control

**37/00 Component parts or details of steam boilers** (venting devices F16K 24/00; steam traps or like apparatus F16T)

- 37/02 . applicable to more than one kind or type of steam boiler
- 37/04 . . and characterised by material, e.g. use of special steel alloy
- 37/06 . . Flue or fire tubes; Accessories therefor, e.g. fire-tube inserts
- 37/08 . . . Fittings preventing burning-off of the tube edges
- 37/10 . . Water tubes; Accessories therefor (working of metal tubes B21D; pipes in general F16L; repairing leaks in water tubes F16L 55/16, F28F 11/00; cleaning water tubes of boilers F23J, F28G; baffles, screens, or deflectors formed of water tubes F23M 9/10)
- 37/12 . . . Forms of water tubes, e.g. of varying cross-section
- 37/14 . . . Supply mains, e.g. rising mains, down-comers, in connection with water tubes
- 37/16 . . . Return bends

- 37/18 . . . Inserts, e.g. for receiving deposits from water
- 37/20 . . . Supporting arrangements, e.g. for securing water-tube sets (construction of tube walls of furnaces including boiler furnaces F23M 5/08)
- 37/22 . . Drums; Headers; Accessories therefor (making boilers from sheet metal B21D 51/24; pressure vessels in general F16J 12/00; covers or similar closure members for pressure vessels in general F16J 13/00)
- 37/24 . . Supporting, suspending, or setting arrangements, e.g. heat shielding (frames, engine beds F16M)
- 37/26 . . Steam-separating arrangements (vapour-liquid separators, e.g. for drying steam, B01D, B04)
- 37/28 . . . involving reversal of direction of flow
- 37/30 . . . using impingement against baffle separators
- 37/32 . . . using centrifugal force
- 37/34 . . Adaptations of boilers for promoting water circulation (auxiliary devices for promoting water circulation F22D 7/00)
- 37/36 . . Arrangements for sheathing or casing boilers
- 37/38 . . Determining or indicating operating conditions in steam boilers, e.g. monitoring direction or rate of water flow through water tubes (measuring or indicating instruments in general G01)
- 37/40 . . Arrangements of partition walls in flues of steam boilers, e.g. built-up from baffles (in flues or chimneys F23J 13/00)
- 37/42 . . Applications, arrangements, or dispositions of alarm or automatic safety devices (for feed-water heaters F22D 1/14; alarms responsive to undesired or abnormal conditions G08B)
- 37/44 . . . of safety valves (safety valves per se F16K)
- 37/46 . . . responsive to low or high water level, e.g. for checking, suppressing, extinguishing combustion in boilers (fire-fighting, fire extinction in general A62)
- 37/47 . . . responsive to abnormal temperature, e.g. actuated by fusible plugs (such alarms or devices per se G08B)

- 37/48 . . Devices or arrangements for removing water, minerals, or sludge from boilers (cleaning water tubes, furnace tubes, or the like of boilers F23J, F28G)

**Note**

Group F22B 37/48 covers only systems used while the boiler is in operation, or which remain in position while the boiler is in operation, or are specifically adapted to boilers without any other utility. [4]

- 37/50 . . . for draining or expelling water
- 37/52 . . . Washing-out devices
- 37/54 . . . De-sludging or blow-down devices
- 37/56 . . Boiler-cleaning control devices, e.g. for ascertaining proper duration of boiler blow-down
- 37/58 . . Removing tubes from headers or drums; Extracting tools
- 37/60 . . specially adapted for steam boilers of instantaneous or flash type
- 37/62 . . specially adapted for steam boilers of forced-flow type
- 37/64 . . Mounting of, or supporting arrangements for, tube units (construction of tube walls of furnaces, e.g. boiler furnaces F23M 5/08)
- 37/66 . . . involving vertically-disposed water tubes
- 37/68 . . . involving horizontally-disposed water tubes
- 37/70 . . Arrangements for distributing water into water tubes
- 37/72 . . . involving injection devices
- 37/74 . . . Throttling arrangements for tubes or sets of tubes
- 37/76 . . Adaptations or mounting of devices for observing existence or direction of fluid flow (devices per se G01P)
- 37/78 . . Adaptations or mounting of level indicators (level indicators per se G01F)

## F22D PREHEATING, OR ACCUMULATING PREHEATED, FEED-WATER; FEED-WATER SUPPLY; CONTROLLING WATER LEVEL; AUXILIARY DEVICES FOR PROMOTING WATER CIRCULATION WITHIN BOILERS (chemical treatment of water, e.g. purification, C02F; enclosed heat-exchange apparatus in general F28D; controlling in general G05)

- 1/00 **Feed-water heaters, e.g. preheaters**
- 1/02 . . with water tubes arranged in the boiler furnace, fire tubes, or flue ways (heat-exchange tubes in general F28F)
- 1/04 . . the tubes having plain outer surfaces, e.g. in vertical arrangement
- 1/06 . . . in horizontal arrangement
- 1/08 . . the tubes having fins, ribs, gills, corrugations, or the like on their outer surfaces, e.g. in vertical arrangement
- 1/10 . . . in horizontal arrangement (hollow fire-bars, grates, or the like used as water tubes F23H 3/02)
- 1/12 . . Control devices, e.g. for regulating steam temperature
- 1/14 . . Safety or venting devices (safety devices for boilers in general F22B 37/42)
- 1/16 . . with water tubes arranged otherwise than in the boiler furnace, fire tubes, or flue ways
- 1/18 . . and heated indirectly
- 1/20 . . and directly connected to boilers
- 1/22 . . and provided for rotary movement
- 1/24 . . with fire tubes or flue ways traversing feed-water vessels
- 1/26 . . with means, other than tubes, to separate water and heating medium, e.g. bulk heaters without internal flues or tubes, jacketed smoke-boxes or flues
- 1/28 . . for direct heat transfer, e.g. by mixing water and steam
- 1/30 . . with stages, steps, baffles, dishes, circular troughs, or other means to cause interrupted or cascading fall of water
- 1/32 . . arranged to be heated by steam, e.g. bled from turbines
- 1/34 . . and returning condensate to boiler with main feed supply
- 1/36 . . Water and air preheating systems
- 1/38 . . Constructional features of water and air preheating systems

1/40	Combinations of exhaust-steam and smoke-gas preheaters (for locomotives F22D 1/42)	5/14	responsive to thermal expansion and contraction, e.g. of solid elements
1/42	especially adapted for locomotives	5/16	of fluids
1/44	Smoke-gas preheaters	5/18	for varying the speed or delivery pressure of feed pumps
1/46	Exhaust-steam preheaters		
1/48	Details	5/20	without floats
1/50	incorporating thermal de-aeration of feed-water (de-aeration produced in the course of direct heat transfer F22D 1/28; thermal de-aeration of water <u>per se</u> B01D 19/00, C02F 1/20; valves for venting F16K 24/04) [3]	5/22	with floats
		5/24	with electric switches
		5/26	Automatic feed-control systems (automatic safety devices F22B 37/42; controlling in general G05)
		5/28	responsive to amount of steam withdrawn; responsive to steam pressure
3/00	<b>Accumulators for preheated water</b>	5/30	responsive to both water level and amount of steam withdrawn or steam pressure
3/02	arranged within combustion chambers	5/32	influencing the speed or delivery pressure of the feed pumps
3/04	combined with steam accumulators	5/34	Applications of valves (valves <u>per se</u> F16K)
3/06	directly connected to boilers	5/36	for feeding a number of steam boilers designed for different ranges of temperature and pressure
3/08	especially adapted for locomotives (locomotive boilers F22B 13/06)		
3/10	Control devices (controlling water feed to boilers, or water level F22D 5/00)		
5/00	<b>Controlling water feed or water level; Automatic water feeding or water-level regulators</b> (steam traps F16T; measuring or indicating instruments G01; for indicating water level G01F; level control in general G05D 9/00)	7/00	<b>Auxiliary devices for promoting water circulation</b> (adaptation of boilers for promoting water circulation F22B 37/34)
5/02	with an intermediate compartment from which the water is fed by gravity after mechanically moving the compartment, the movement being controlled according to water level	7/02	Saddles or like directing plates fitted to furnace tubes
5/04	with pivoting buckets	7/04	Injectors for water or steam
5/06	with receptacles external to, but in free communication with, the boilers and adapted to move up and down in accordance with change in water level	7/06	Rotary devices, e.g. propellers
5/08	with float-actuated valves	7/08	Arrangements of pumps, e.g. outside the boilers
5/10	and with pistons or membranes unitary with the feed inlet valves	7/10	within the boilers
5/12	and with dipping tubes	7/12	Control devices
		7/14	especially adapted for locomotive boilers
		11/00	<b>Feed-water supply not provided for in other main groups</b>
		11/02	Arrangements of feed-water pumps (F22D 11/06 takes precedence; pumps <u>per se</u> F04)
		11/04	with means to eliminate steam formation
		11/06	for returning condensate to boiler

## F22G SUPERHEATING OF STEAM (steam-separating arrangements in boilers F22B 37/26)

1/00	<b>Steam superheating characterised by heating method</b> (exothermal chemical reactions not involving a supply of free oxygen gas, apparatus or devices for using the heat therefrom F24J)	5/00	<b>Controlling superheat temperature</b> (control systems for steam boilers F22B; regulating or controlling in general G05)
1/02	with heat supply by hot flue gases from the furnace of the steam boiler	5/02	Applications of combustion-control devices, e.g. tangential-firing burners, tilting burners
1/04	by diverting flow or hot flue gases to separate superheaters operating in reheating cycle, e.g. for reheating steam between a high-pressure turbine stage and an intermediate turbine stage	5/04	by regulating flue gas flow, e.g. by proportioning or diverting
1/06	with heat supply predominantly by radiation	5/06	by recirculating flue gases
1/08	from heated brickwork or the like	5/08	preventing furnace gas backflow through recirculating fan
1/10	with provision for superheating by throttling	5/10	by displacing superheater sections
1/12	by mixing steam with furnace gases or other combustion products	5/12	by tempering the superheated steam, e.g. by injected water sprays (spray-mixers B01F 5/18)
1/14	using heat generated by chemical reactions	5/14	by live steam
1/16	by using a separate heat source independent from heat supply of the steam boiler, e.g. by electricity, by auxiliary combustion of fuel oil	5/16	by indirectly cooling or heating the superheated steam in auxiliary enclosed heat-exchanger
		5/18	by by-passing steam around superheater sections
		5/20	by combined controlling procedures
3/00	<b>Steam superheaters characterised by constructional features; Details or component parts thereof</b> (general aspects of enclosed heat-exchangers F28D)	7/00	<b>Steam superheaters characterised by location, arrangement, or disposition</b>
		7/02	in fire tubes
		7/04	in jackets around fire tubes

**F22G**

7/06	.	in furnace tubes	7/12	.	in flues
7/08	.	in fire-boxes	7/14	.	in water-tube boilers, e.g. between banks of water
7/10	.	in smoke-boxes			tubes